**XT Series Seal Replacement**

**DESCRIPTION:** Seal Replacement Instructions for XT Connector Using -XTB- Seal Kits and Repair Pick.

XTB Replacement Seals for FasTest XT Connectors are designed to be installed with FasTest repair tools. Each XTB Seal Replacement Kit contains five seal changes.

3. Roll the two replacement seals over the actuator into the seal groove.

4. When the new seals are in place, they will clearly fit into the groove area. If a portion of the seal is inverted, or can be seen as not being in the groove, use the knobbled end of the pick to assist in pushing the seal into the groove. Be sure the seals are completely seated in the groove.

**WARNING:** If instructions are not clear or components are missing, contact factory before using or replacing seals.

**CONNECTOR MAINTENANCE:**
- A daily, weekly and periodic inspection of the connector by competent person is recommended.
  - User must establish a regular interval for maintenance as determined by the user media and operational environment.
  - Periodically inspect connector and seal for wear, damage and proper operation.
- Use only original FasTest spare parts that are designed for the application and are subject to strict quality control. See warranty.
- Difficulty of operation after continual use indicates need for lubrication or other maintenance.
- Lubricate on regular intervals under normal operating conditions. Lubrication should be compatible with user application.

**FasTest, Inc. Product Warranty**

FasTest, Inc. warrants its products against defects of workmanship and/or material for 12 months from the date of the sale by FasTest, Inc. This warranty is void if the product is misused, tampered with or used in a manner that is not in accordance with FasTest, Inc. recommendations and/or instructions. FasTest, Inc. is not liable for consequential or other damages including, but not limited to, loss, damage, personal injury, or any other expense directly or indirectly arising from the use of or inability to use its products either separately or in combination with other products. ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, WHETHER ORAL OR WRITTEN, INCLUDING BUT NOT LIMITED TO WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED.

Remedy under this warranty is limited to replacement of the product or an account credit in the amount of the original selling price, at the option of FasTest, Inc. All allegedly defective products must be returned prepaid transportation to FasTest, Inc. along with information describing the products performance, unless disposition in the field is authorized in writing by FasTest, Inc.

**Old Seal Removal:**
1. Insert the flat end of the STR-012 Repair Pick between the Main Seal and Actuator.
2. Dislodge the main seal and pull it over the actuator tip. Remove the second seal in the same manner.

**To Install Replacement Seal:**
1. Liberally coat the new replacement seal with lubrication. While petroleum is used during initial assembly of standard XT connectors.
2. Inspect the connector and clean as needed. By attaching an air hose to the fitting end of the connector and blowing air through it, unwanted metal particles and debris can be removed.