REPLACEMENT INSTRUCTIONS

KSMxxxx Main Seal Replacement
RQD Valved In-Line Connector

DESCRIPTION:
Main Seal Replacement for internally valved, RQD Connector.

Please thoroughly read the instructions to properly replace the seal. The connector is designed to provide a safe, reliable leak-tight seal and connection when properly maintained and operated.

- The main seal is specifically designed for the application. DO NOT use any substitute seal.
- Follow the replacement instructions carefully.
- DO NOT use excessive force to replace seal as this may damage the seal or connector.
- Use caution when disassembling the connector.

REPLACEMENT:

1) Have connector in its activated position. Piston should be forward for easiest access to the main seal.

2) Using a repair pick, or similar tool, remove the main seal as shown in the diagram. Exercise caution so as not to scratch or deform the seal groove. This could cause a potential leak path.

3) Using the same tool, work the replacement seal into the seal groove. Exercise caution so as not to puncture or tear the seal during replacement. This could cause a potential leak path.

4) Lubricate lightly with an oil compatible with your system / process.

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