REPLACEMENT INSTRUCTIONS

FX FasMate Main Seal Replacement

DESCRIPTION: Main Seal Replacement for any FX Connector.

Please thoroughly read the instructions to properly replace the seal. The FX FasMate is designed to provide a safe, reliable leak-tight seal and connection when properly maintained and operated.

- The main seal is specifically designed for the application. DO NOT use any substitute seal.
- Follow the replacement instructions carefully.
- DO NOT use excessive force to replace seal as this may damage the seal or connector.
- Use caution when disassembling the connector.

REPLACEMENT PROCEDURE:

1. Remove/Unthread sleeve from connector.

2. Remove collet o-ring (save). Then remove collets, exposing piston.

3. Remove main seal from piston, using a sharp pick or some type of like tool, extract main seal from piston AND DISCARD.

4. Firmly press new main seal into piston groove. Place piston back into inner piston.

5. Assemble collets back into collet groove on the inner piston; align collets per the spiral groove, numbering or both. Collets will not grip test piece if they are assembled out of order.

6. Install collet o-ring back onto collets.

7. Thread sleeve back onto connector.

8. Test function of connector via pilot control or lever, making sure collets extend and retract. DO THIS BEFORE INTRODUCING HIGH PRESSURE.

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