

7. Replacing Internal Seals on a Standard Connector

- 7.1. Remove retaining ring, main seal set, and spacer.
- 7.2. Slide the housing forward until the stroke limiter (F) is engaged.
- 7.3. Use a small pick to remove the snap/retaining ring. See Figure 8.
Note: if repairing a connector with Sure Seal™, refer to step 8 below.
- 7.4. Fully remove the housing (G) from the piston (H). See Figure 8.
- 7.5. Use a small pick to remove the internal (L) o-rings. See Figure 9.
- 7.6. Lubricate the new o-rings with petroleum jelly and re-install.
- 7.7. Re-install housing, stroke limiter, spacer, main seal set, and retaining ring.

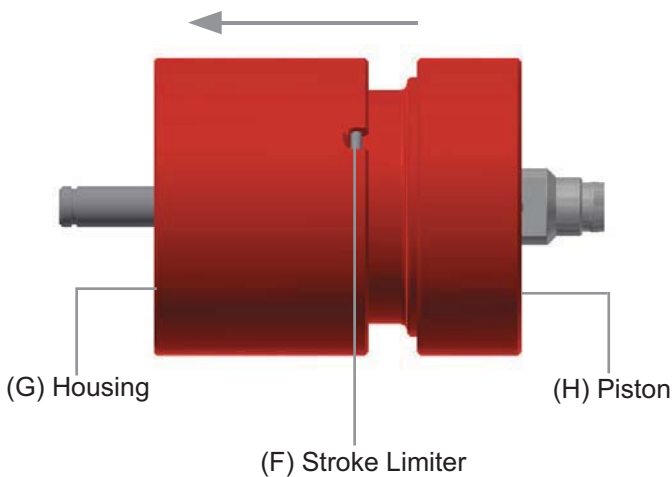


Figure 9. Removal of Stroke Limiter

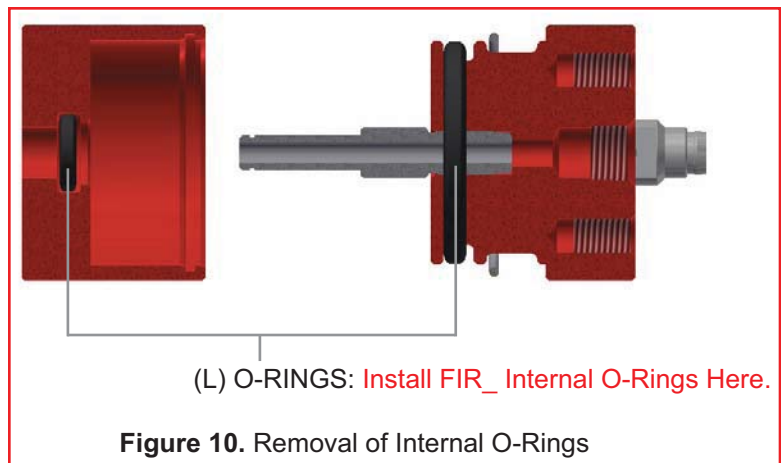


Figure 10. Removal of Internal O-Rings

SURE SEAL™

8. Replacing Internal Seals on a Connector with Sure Seal™

- 8.1. Follow steps 7.1 through 7.3.
- 8.2. Take care when removing the housing (G) because the actuator assembly and spring can come out. See Figure 10.
- 8.3. Replace the actuator assembly and spring as shown.
- 8.4. Follow steps 7.5 through 7.7.

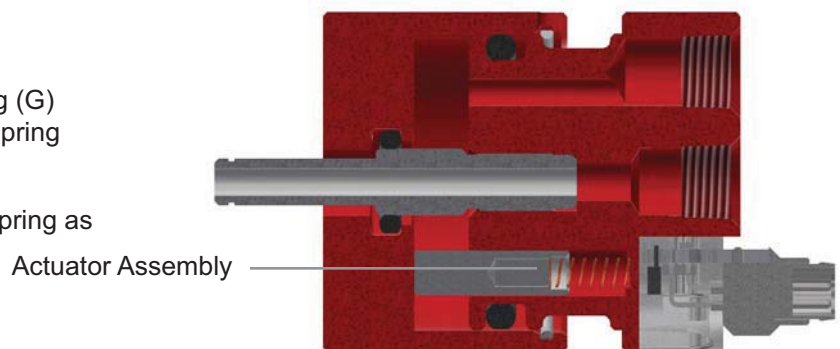


Figure 11. Actuator Assembly