

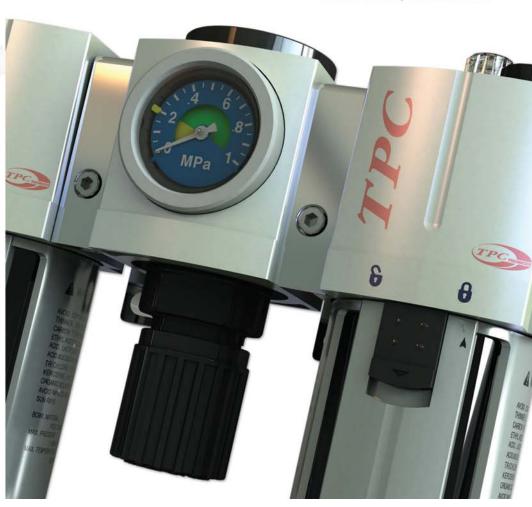
## TPC FRL SYSTEM

FILTER, REGULATOR LUBRICATOR, COMBINATION



GTEK AUTOMATION
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# GTEK AUTOMATION 26212 Dimension Drive, Suite 150 Lake Forest, CA 92630 Ph. 949-680-4242 www.gtek-automation.com

			Con	nbina	tion	Unit		Air F	ilter		Coa	lesci	ing F	ilter	А	ir Re	gulat	or	Piggy	yback		Lubri	cator	\$
												The summer of							( ) I was					
			PC2	PC3	PC4	PC5	PF2	PF3	PF4	PF5	PFH2	PFH3	PFH4	PFH5	PR2	PR3	PR4	PR5	PPH3	PPH4	PL2	PL3	PL4	PL5
			1/8 1/4	1/4 3/8	3/8 1/2	3/4	1/8	1/4 3/8	3/8 1/2	3/4	1/8	1/4 3/8	3/8 1/2	3/4	1/8	1/4 3/8	3/8	3/4	1/4 3/8	3/8 1/2	1/8	1/4 3/8	3/8 1/2	3/4
		Air Filter	0	0	0	0	0	0	0	0														
		Coalescing Filter	0	0	0	0					0	0	0	0										
:	Units	Air Regulator	0	0	0	0									0	0	0	0						
		Lubricator	0	0	0	0															0	0	0	0
		Piggyback	0	0	0	0													0	0				
		Lock Out Valve	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	တ္	Soft Start Valve	20	243	0	32	140	020	0	3	-	2	0	¥	241	2	0			0	_	(4)	0	
	Accessories	Pressure Switch	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	4cces	Check Valve	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		Modular Manifold Block	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		Modular Adapter Kit	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Drain	Auto Draing (N.O)	0	0	0	0	0	0	0	0	0	0	0	0		=	-	-	0	0	=	20	8	17.
		0.3 micron Filtration	0	0	0	0	×	×	×	×	0	0	0	0		=	-	70	0	0	=	-	=	170
	on	0.01 micron Filtration	0	0	0	0	×	×	×	×	0	0	0	0	253	=	=	=:	0	0	=		5	
	Filtratio	5 micron Filtration	0	0	0	0	0	0	0	0	:=:	7	(#)	-	(m)	77	-	-	0	0	-	(#)	7	177
	正	20 micron Filtration	0	0	0	0	0	0	0	0	-	-	(#)	-	: <del>*</del>	-	-		0	0	-	-	-	
		40 micron Filtration	0	0	0	0	0	0	0	0	-	-		-	(H)	-	-	-	0	0	-	-	-	-
SL	Relief	Relief type	0	0	0	0	-	-	-	-	*	-	-	-	0	0	0	0	0	0	-	-	-	-
Options	-B	Non-Relief type	0	0	0	0	40	-	40	2	-	2	(4)	=	0	0	0	0	0	0	-	(4)	2	:=:
		Pressure Range(0-30psi)	0	0	0	0	123	74	-	2	-	4	3	×	0	0	0	0	0	0	=	123	-	-
		Pressure Range(0-60psi)	0	0	0	0	126	-	-	-	(4)	2	1	2	0	0	0	0	0	0	2	-	=	
	Pressure	Pressure Range(0-125psi)	0	0	0	0	9	2	3	a	141	=	-	2	0	0	0	0	0	0	=	-	=	121
	Pres	Built-In check valve	0	0	0	0	30.		(0)	1000		900	30.	10	0	0	0	0	0	0	=	100	SIG	
		Tamper Resistant Kit	0	0	0	0	9	(8)	9	1000		180		-	0	0	0	0	0	0	=		100	

## **INDEX**

■ Features	2
■ Combination Unit	
PC2 Series (1/8" and 1/4")	4
PC3 Series (1/4" and 3/8")	8
PC4 Series (3/8" and 1/2")	12
PC5 Series (3/4" and 1")	16
■ Air Filter	
PF2 Series (1/8" and 1/4")	20
PF3 Series (1/4" and 3/8")	22
PF4 Series (3/8" and 1/2")	24
PF5 Series (3/4" and 1")	26
■ Coalescing Filter	
PFH/PHU5 Series (1/8", 1/4", 3/8", 1/2", 3/4" and 1")	28
■ Air Regulator	
PR2 Series (1/8" and 1/4")	34
PR3 Series (1/4" and 3/8")	36
PR4 Series (3/8" and 1/2")	38
PR5 Series (3/4" and 1")	40
■ Piggyback Filter/ Regulator	
PP2 Series (1/8" and 1/4")	42
PP3 Series (1/4" and 3/8")	44
PP4 Series (3/8" and 1/2")	46
PP5 Series (3/4" and 1")	48
■ Piggyback Coalescing Filter/ Regulator PPH/PPU Series (1/4", 3/8" and 1/2")	50
■ Lubricator	
PL2 Series (1/8" and 1/4")	54
PL3 Series (1/4" and 3/8")	56
PL4 Series (3/8" and 1/2")	58
PL5 Series (3/4" and 1")	60
■ The mounting position of bracket (PC2~PC5) ■ Modular Lock Out Valve	62 64
Modular Check Valve  Modular Check Valve	66
■ Modular Check Valve ■ Modular Manifold Block	68
Modular Pipe Adapter  Modular Pipe Adapter	70
■ Nodular Fipe Adapter ■ Slow-start Valve	70 72
■ Slow-start valve ■ Pressure Switch	74
Accessories	74
Modular Clamp spacer kit	76
T-Bracket assembly	76 78
L-Bracket assembly	80
C-Bracket assembly	82
O DIAUNEL ASSETTIBITY	82
Option  Delite in Obsert Value Teamon Besistent Vite	25
Built-in Check Valve, Tamper Resistant Kit	85
Pressure Gauge	86
■ Precautions	88
General Terms and conditions of sales	89

## Features



## **PC2 Series**

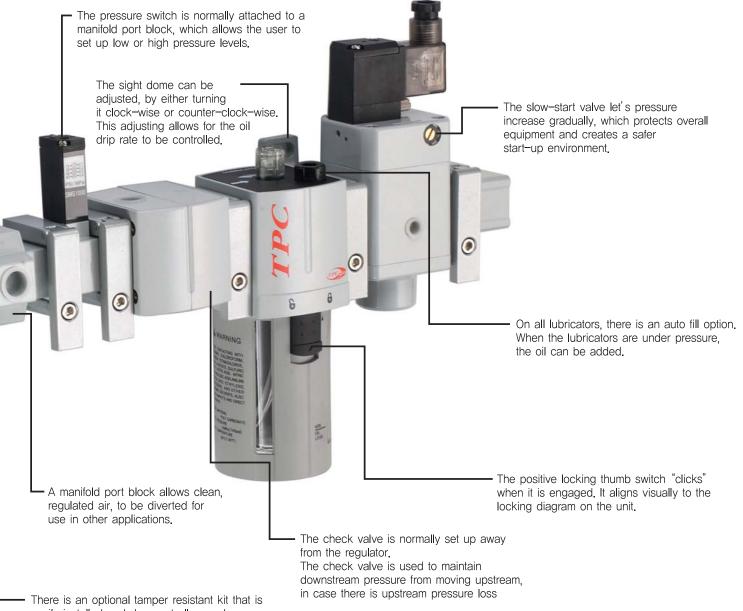


## **PC3 Series**



## **PC4 Series**





There is an optional tamper resistant kit that is easily installed and does not allow and adjustments of the regulated pressure.

## **PC5 Series**



## **PFH Series**



## **PPH Series**



## **PC2 Series**

## Combinations 1/8" and 1/4"



### Standard Specifications

Fluid		Air
Max. operating p	ressure (MPa)	1.0(140psi)
Proof pressure (N	MPa)	1.5(200psi)
Set pressure	Standard	0.05 ~ 1.0(7~140psi)
range (MPa)	Made to order specifications	0.05~0.2(7~30psi), 0.05~0.4(7~60psi)
Ambient and fluid	l temperature (°C)	-5 ~ 60(23~140°F) (Non-freezing)
Flow capacity *	1/8 ″	1,000(35scfm)
(N $\ell$ /min)	1/4 ″	1,300(46scfm)
Filtration (µm)		5
Construction		Relieving style
Recommended of	il	ISO VG32 (Turbine oil 1 class)
Port size for pres	sure gauge (Rc (PT), NPT)	1/8 ″
Weight (kg)		0.49(1.08lb)

<sup>\*</sup> Test conditions: Supply pressure 0.7Mpa(100psi), Set pressure 0.6Mpa(90psi)

C<sub>1</sub>M<sub>1</sub>Z

\* —

Pressure range

1 0MPa(140nsi)

1.0MPa(140psi)

0.2MPa(30psi)

0.4MPa(60psi)

Integral pressure gauge

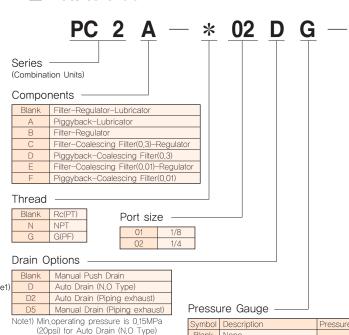
(W/Limit Indicator)

Pressure gauge Pressure gauge

Pressure gauge

G

#### How to order



Accessories

Symbol	Port size	Description	Applicable series
C1	1/8"		PC2~PC3
C2	1/4"	Check Valve	PC2~PC4
СЗ	3/8"		PC4
M1	1/8"		PC2~PC3
M2	1/4"	Modular Manifold Block Kit	PC2~PC4
МЗ	3/8"		PC4
V	-	Lock-out Valve	PC2~PC5
W	_	Modular pipe adapter Kit	PC2~PC5
Z	-	Pressure Switch	PC2~PC5

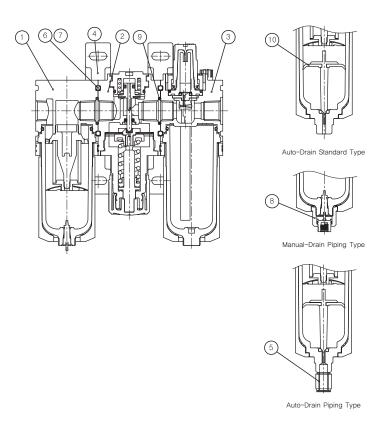
- \*Refer to page 62 for how to attach bracket &
- how to combine the accessories
- \*When specifying more than one symbol, indicate them alphabetically Ex) CIMIZ

#### Other Options

	•				
Blank	Set at 0 to 1.0 MPa, 5µm(140psi) (Standard)				
2	Set at 0 to 0.2 MPa(30psi)	K	Built-in Check Valve	Note2)	
4	Set at 0 to 0.4 MPa(60psi)	R	Flow direction : Right → Left		
Е	Non-relieving type	Т	Tamper Resistant Kit	Note2,3)	
J2	Filter element - 20µm	U	Regulator (Top mounted)		
J4	Filter element - 40µm	XC16	Copper-free		

Note2) Refer to page 85 for Built-in Check valve, Tamper resistant kit, Note3) Separately packed, Not assembled.

- st If ordering more than one option, indicate symbols numerically then alphabetically Ex) 2EK
- \*Over Max, pressure value can be set.



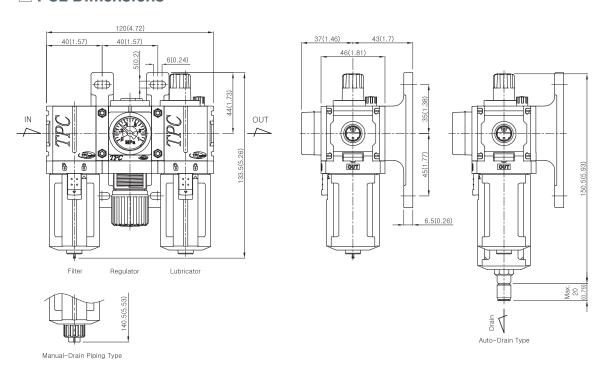
#### Main Parts / Parts List

No.	Description	Material	Remarks
1	Filter ass'y	-	
2	Regulator ass'y	-	
3)	Lubricator ass'y	-	
4	Bracket ass'y	-	
(5)	Fitting	-	
6	Connecting screw	Carbon steel	
7	Connecting nut	Carbon steel	
(8)	Manual-drain pipe Ass'y	-	

#### Replacement Parts / Parts List

No.	Description	Material	Part No.
9	Combination O-ring	NBR	AN015-01
10	Auto-drain ass'y	-	PF2-26A002-01

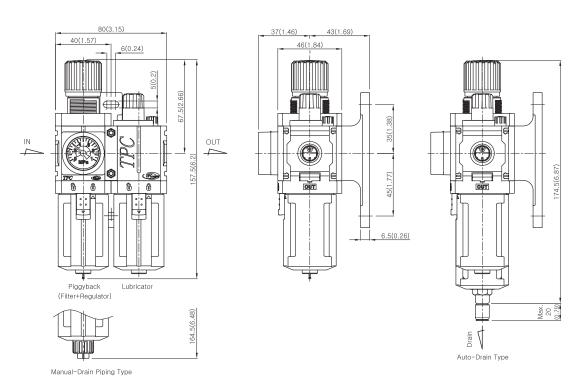
## PC2 Dimensions



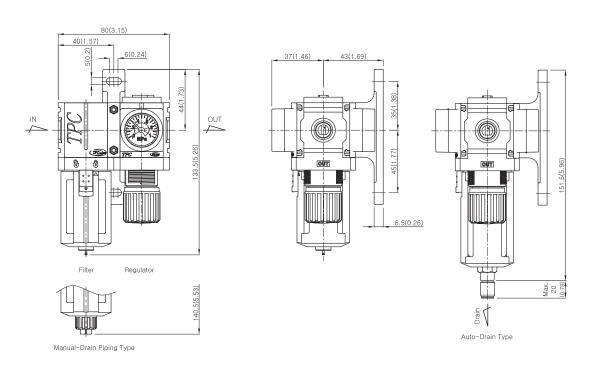
## **PC2 Series**

## Combinations 1/8" and 1/4"

## **■ PC2A Dimensions**

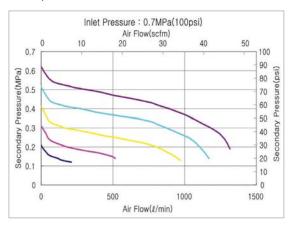


### **■ PC2B Dimensions**

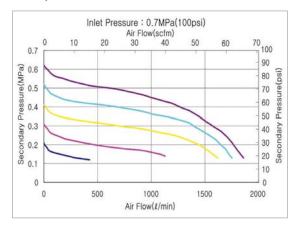


## **■ PC2 Series Flow Characteristics**

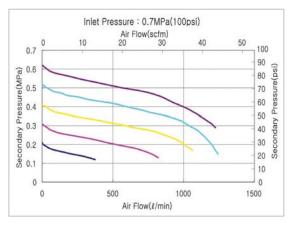
#### ▶ 1/8" PC2



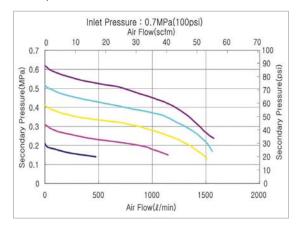
#### ▶ 1/4" PC2



#### ▶ 1/8" PC2A



#### ▶ 1/4" PC2A



## **PC3 Series**

## Combinations 1/4" and 3/8"



## Standard Specifications

Fluid		Air		
Max. operating p	ressure (MPa)	1.0(140psi)		
Proof pressure (N	ИРа)	1.5(200psi)		
Catamasa	Standard	0.05 ~ 1.0(7~140psi)		
Set pressure range (MPa)	Made to order specifications	0.05 ~ 0.2(7~30psi) 0.05 ~ 0.4(7~60psi) 0.05 ~ 1.2(7~170psi)		
Ambient and fluid	l temperature (℃)	-5~60(23~140°F) (Non-freezing)		
Flow capacity *	1/4 ″	1,700(60scfm)		
(N l /min)	3/8 ″	2,400(85scfm)		
Filtration (µm)		5		
Construction		Relieving style		
Recommended o	il	ISO VG32 (Turbine oil 1 class)		
Port size for pressu	re gauge (Rc (PT), NPT)	1/8 ″		
Weight (kg)		0.99(1.08lb)		

<sup>\*\*</sup> Test conditions: Supply pressure 0.7 MPa(100psi), Set pressure 0.6 MPa(90psi)

Note3) Separately packed, Not assembled.

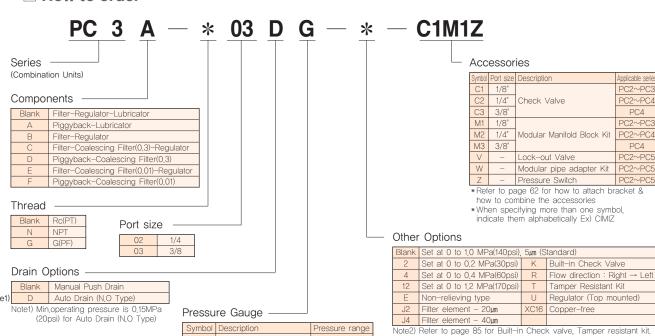
\*Over Max, pressure value can be set.

\* If ordering more than one option, indicate symbols numerically then alphabetically Ex) 2EK

Note2)

Note2,3)

#### How to order



1 0MPa(140nsi)

1.0MPa(140psi)

0.2MPa(30psi)

0.4MPa(60psi)

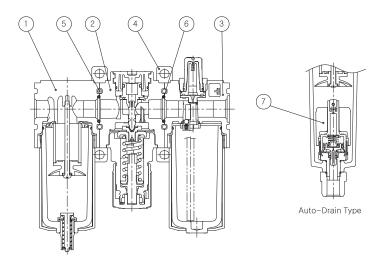
Integral pressure gauge

(W/Limit Indicator)

Pressure gauge Pressure gauge

Pressure gauge

G



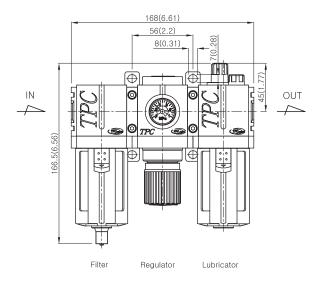
#### Main Parts / Parts List

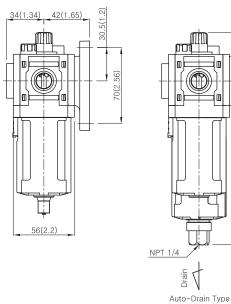
No.	Description	Material	Remarks
1	Filter ass'y	-	
2	Regulator ass'y	-	
3)	Lubricator ass'y	-	
4	Bracket ass'y	Aluminum	
(5)	Connecting screw	Carbon steel	

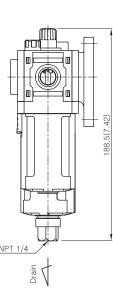
#### Replacement Parts / Parts List

No.	Description	Material	Part No.
6	Combination O-ring	NBR	TAR4000-07-6001
7	Auto-drain ass'y	-	TAF3000-04A-6008

## **■ PC3 Dimensions**



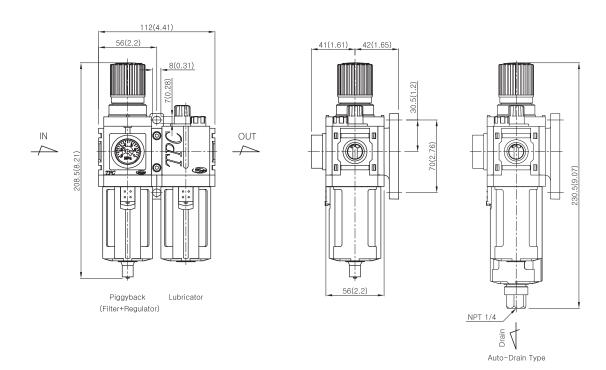




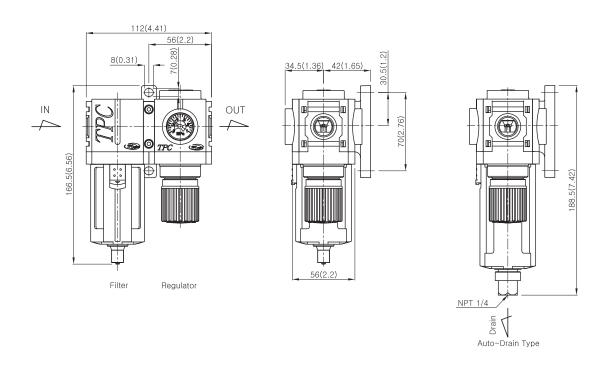
## **PC3 Series**

## Combinations 1/4" and 3/8"

## PC3A Dimensions

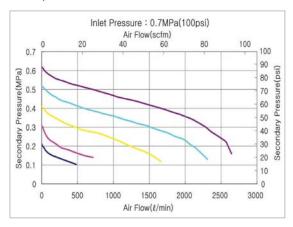


## **■ PC3B Dimensions**

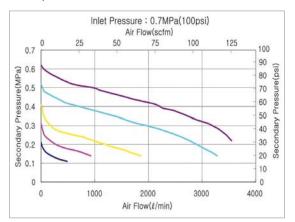


## **■ PC3 Series Flow Characteristics**

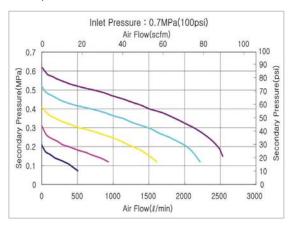
#### ▶ 1/4" PC3



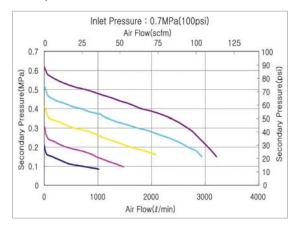
#### ▶ 3/8" PC3



#### ▶ 1/4" PC3A



#### ▶ 3/8" PC3A



## **PC4 Series**

## Combinations 3/8" and 1/2"

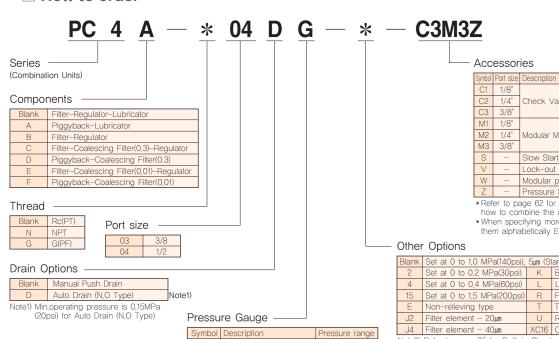


## Standard Specifications

Fluid		Air		
Max. operating p	ressure (MPa)	1.0(140psi)		
Proof pressure (N	MPa)	1.5(200psi)		
Cat managemen	Standard	0.05 ~ 1.0(7~140psi)		
Set pressure range (MPa)	Made to order specifications	0.05 ~ 0.2(7~30psi) 0.05 ~ 0.4(7~60psi) 0.05 ~ 1.5(7~200psi)		
Ambient and fluid	I temperature (°C)	-5~60(23~140°F) (Non-freezing		
Flow capacity **	3/8 ″	2,800(99scfm)		
(N ℓ /min)	1/2 ″	4,300(152scfm)		
Filtration (µm)		5		
Construction		Relieving style		
Recommended o	il	ISO VG32 (Turbine oil 1 class)		
Port size for pressu	re gauge (Rc (PT), NPT)	1/8 ″		
Weight (kg)		1.88(4.14lb)		

<sup>\*</sup> Test conditions: Supply pressure 0.7 MPa(100psi). Set pressure 0.6 MPa(90psi)

#### How to order



Integral pressure gauge

(W/Limit Indicator)

Pressure gauge

Pressure gauge

Pressure gauge

1.0MPa(140nsi)

1,0MPa(140psi)

0.2MPa(30psi)

0.4MPa(60psi)

∗Refer to page 62 for how to attach bracket &
how to combine the accessories
*When specifying more than one symbol, indicate

them alphabetically Ex) C3M3Z

Slow Start Valve

Pressure Switch

Check Valve

Modular Manifold Block Kit

Modular pipe adapter Kit

Applicable series

PC2~PC4

PC2~PC4

PC4

PC4

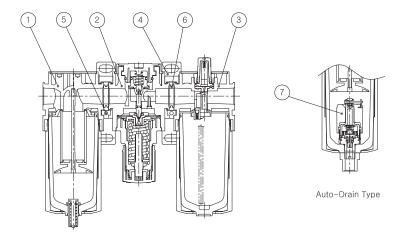
PC2~PC5

Circi Optione							
	Blank	Set at 0 to 1.0 MPa(140psi), 5µm (Standard)					
	2	Set at 0 to 0,2 MPa(30psi) K Built-in Check Valve					
	4	4 Set at 0 to 0,4 MPa(60psi) L Life Indicator					
	15	Set at 0 to 1,5 MPa(200psi) R Flow direction : Right → Lei		Flow direction : Right → Left	Note2,3)		
	Е	Non-relieving type T Tamper Resistant Kit					
	J2	J2 Filter element - 20µm U Regulator (Top mounted)					
J4 Filter element - 40µm XC16 Copp		Copper-free					

Note2) Refer to page 85 for Built-in Check valve, Tamper resistant kit.
Note3) Separately packed, Not assembled.

\*If ordering more than one option, indicate symbols numerically then

- alphabetically Ex) 2EK
- \*Over Max, pressure value can be set,



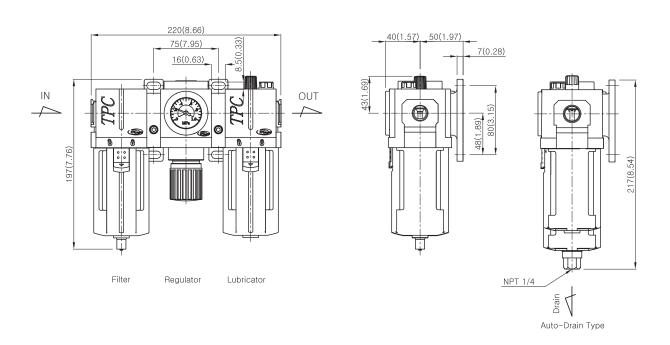
#### Main Parts / Parts List

No.	Description	Material	Remarks
1	Filter ass'y	-	
2	Regulator ass'y	-	
3	Lubricator ass'y	-	
4	Bracket ass'y	Aluminum	
(5)	Connecting screw	Carbon steel	

#### Replacement Parts / Parts List

No.	Description	Material	Part No.
6	Spacer O-ring	NBR	PC4A-04-001-01
7	Auto-drain ass'y	-	TAF3000-04A-6008

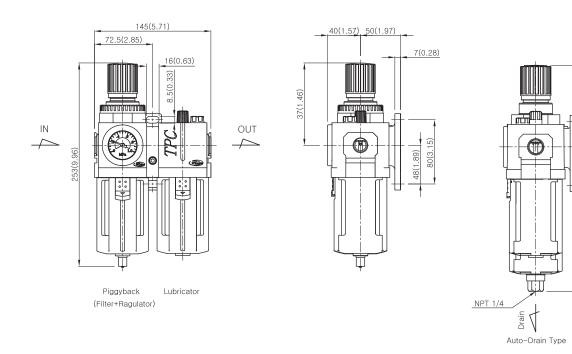
### PC4 Dimensions



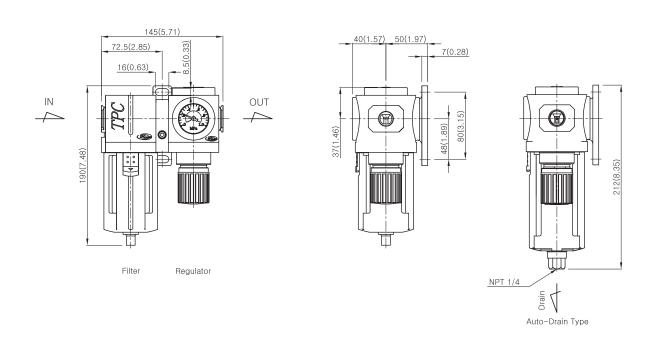
## **PC4 Series**

## Combinations 3/8" and 1/2"

## **■ PC4A Dimensions**

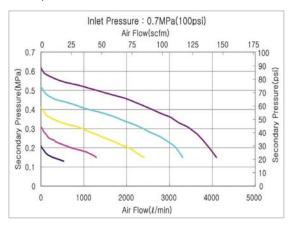


#### PC4B Dimensions

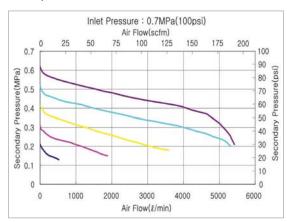


## **■ PC4 Series Flow Characteristics**

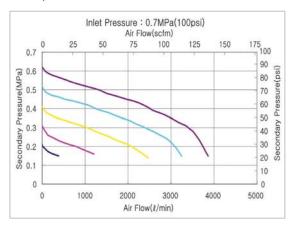
#### ▶ 3/8" PC4



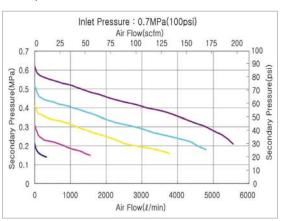
#### ▶ 1/2" PC4



#### ▶ 3/8" PC4A



#### ▶ 1/2" PC4A



## **PC5 Series**

## Combinations 3/4" and 1"



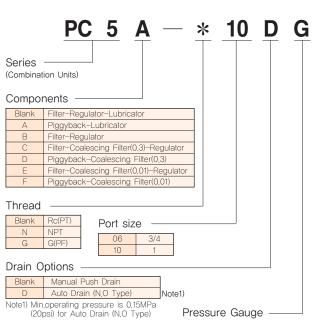
## Standard Specifications

Fluid		Air
Max. operating p	ressure (MPa)	1.0(140psi)
Proof pressure (N	MPa)	1.5(200psi)
0.1	Standard	0.05 ~ 1.0(7~140psi)
Set pressure range (MPa)	Made to order specifications	0.05 ~ 0.2(7~30psi) 0.05 ~ 0.4(7~60psi) 0.05 ~ 1.5(7~200psi)
Ambient and fluid	l temperature (°C)	-5~60(23~140°F) (Non-freezing)
Flow capacity *	1/4 ″	5,700(201scfm)
(N l /min) 3/8 "		6,100(215scfm)
Filtration (µm)		5
Construction		Relieving style
Recommended o	il	ISO VG32 (Turbine oil 1 class)
Port size for pressu	re gauge (Rc (PT), NPT)	1/8 ″
Weight (kg)		4.06(8.95lb)

<sup>\*\*</sup> Test conditions: Supply pressure 0.7 MPa(100psi), Set pressure 0.6 MPa(90psi)

\*

#### How to order



	O	
Symbol	Description	Pressure range
Blank	None	
G	Integral pressure gauge (W/Limit Indicator)	1.0MPa(140psi)
Р	Pressure gauge	1.0MPa(140psi)
P2	Pressure gauge	0.2MPa(30psi)
P4	Pressure gauge	0.4MPa(60psi)

#### Accessories

Symbol	Port size	Description	Applicable series
C1	1/8"		PC2~PC3
C2	1/4"	Check Valve	PC2~PC4
СЗ	3/8"		PC4
M1	1/8"		PC2~PC3
M2	1/4"	Modular Manifold Block Kit	PC2~PC4
МЗ	3/8"		PC4
V	-	Lock-out Valve	PC2~PC5
W	_	Modular pipe adapter Kit	PC2~PC5
Z	_	Pressure Switch	PC2~PC5

- \*Refer to page 62 for how to attach bracket & how to combine the accessories
- \*When specifying more than one symbol, indicate them alphabetically Ex) VWZ

#### Other Options

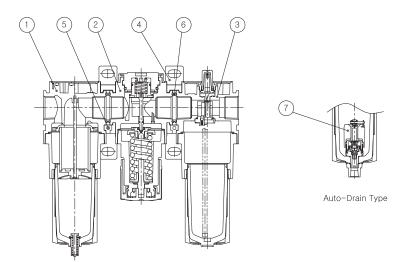
Blank	Set at 0 to 1.0 MPa(140psi), 5µm (Standard)				
2	2 Set at 0 to 0.2 MPa(30psi) K Built-in Check Valve				
4 Set at 0 to 0.4 MPa(60psi)		L	Life Indicator		
15	15 Set at 0 to 1,5 MPa(200psi) R Flow		Flow direction : Right → Left		
Е	E Non-relieving type T		Tamper Resistant Kit	Note2,3)	
J2	Pilter element - 20µm U Regulator (		Regulator (Top mounted)		
J4	Filter element - 40µm XC16 Copper-free				

Note2) Refer to page 85 for Built-in Check valve, Tamper resistant kit. Note3) Separately packed, Not assembled.

\*If ordering more than one option, indicate symbols numerically then

- alphabetically Ex) 2EK

  \*Over Max, pressure value can be set,



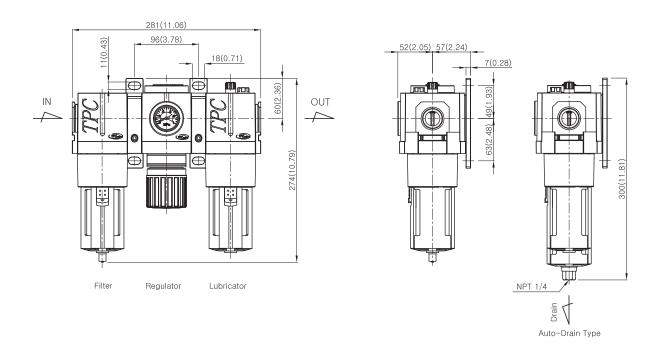
#### Main Parts / Parts List

No.	Description	Material	Remarks
1	Filter ass'y	-	
2	Regulator ass'y	-	
3	Lubricator ass'y	-	
4	Bracket ass'y	Aluminum	
(5)	Connecting screw	Carbon steel	

#### Replacement Parts / Parts List

No.	Description	Material	Part No.
6	Spacer O-ring	NBR	PC5-04-001-01
7	Auto-drain ass'y	-	TAF3000-04A-6008

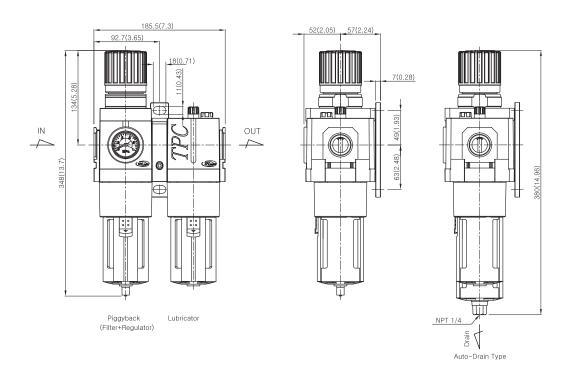
## Dimensions



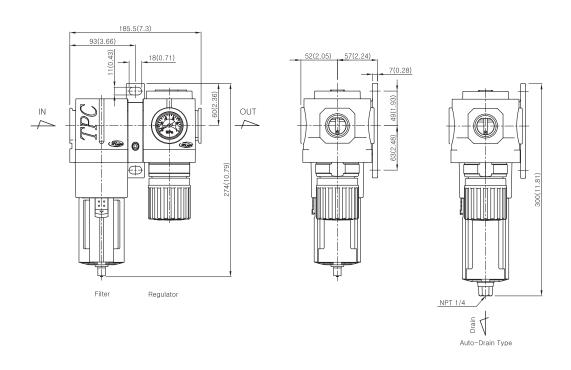
## **PC5 Series**

## Combinations 3/4" and 1"

## PC5A Dimensions

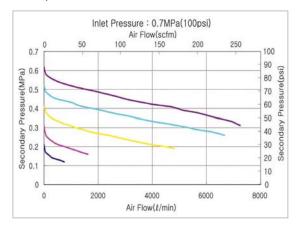


## **■ PC5B Dimensions**

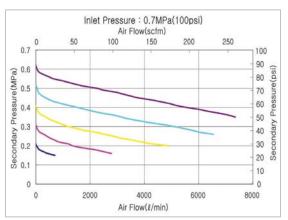


## **■ PC5 Series Flow Characteristics**

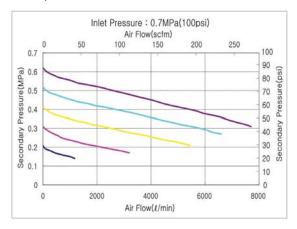
#### ▶ 3/4" PC5



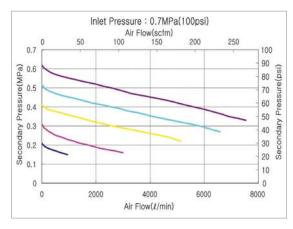
#### ▶ 1″ PC5



#### ▶ 3/4" PC5A



#### ▶ 1" PC5A



## **PF2 Series**

## Air Filter 1/8" and 1/4"

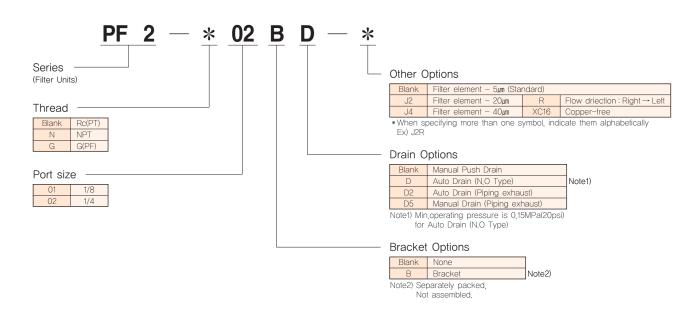


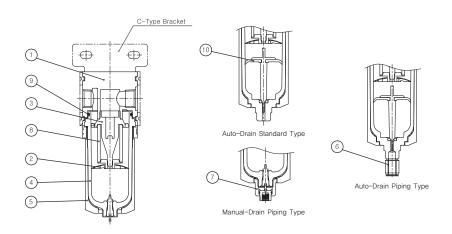
## Standard Specifications

Fluid		Air	
Max. operating pr	ressure (MPa)	1.0(140psi)	
Proof pressure (N	MPa)	1.5(200psi)	
Ambient and fluid temperature (°C)		-5 ~ 60(23~140°F) (Non-freezing)	
Flow rate *	1/8 ″	1,100(39scfm)	
(N ℓ /min)	1/4 ″	1,400(50scfm)	
Bowl material		Polycarbonate	
Bowl guard mater	rial	Nylon	
Filtration (µm)		5	
Drain canacity (cr	<i>?</i> \	Manual drain: 15(0.51oz)	
Drain capacity (cm²)		Auto drain: 21(0.71oz)	
Weight (kg)		0.14(0.31lb)	

\*\* Test conditions: Supply pressure 0.6MPa(90psi), Pressure drop 0.07MPa(10psi)

### How to order





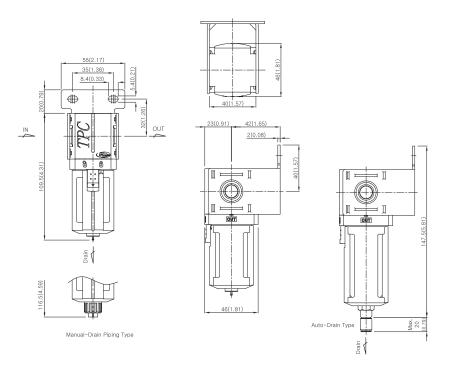
#### Main Parts / Parts List

No.	Description	Material	Remarks
1	Body	Aluminum	
2	Baffle	Acetal	
3	Deflector	Nylon	
4	Bowl	Polycarbonate	
(5)	Bowl guard	Nylon	
6	Fitting	-	
7	Manual drain piping ass'y	-	

#### Replacement Parts / Parts List

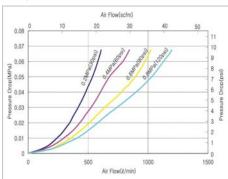
N	о.	Description	Material	Part No.
(8	3)	Filter element	Polyethelene	PF2-24-005-01
(9	9)	Bowl o-ring	NBR	DX2R-53-3000
(10	0	Auto drain ass'y	ı	PF2-26A002-01

## Dimensions

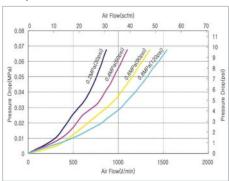


## **■ Flow Characteristics**

#### ▶ 1/8″ PF2



#### ▶ 1/4″ PF2



## **PF3 Series**

## Air Filter 1/4" and 3/8"

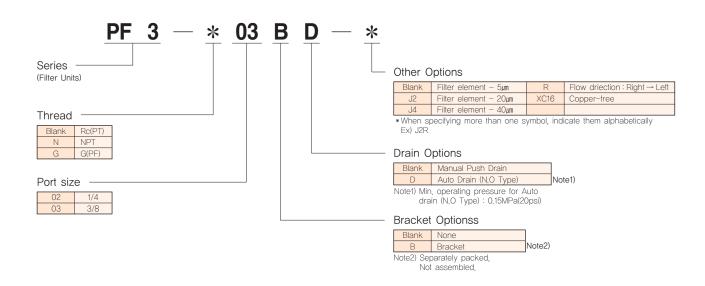


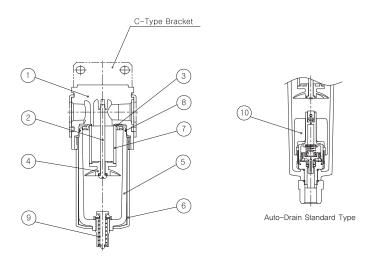
## Standard Specifications

Fluid		Air	
Max. operating pressure (MPa)		1.0(140psi)	
Proof pressure (MPa)		1.5(200psi)	
Ambient and fluid temperature (℃)		-5 ~ 60(23~140°F) (No freezing)	
Flow rate *	1/4 ″	2,100(74scfm)	
(N ℓ /min)	1/8 ″	3,100(109scfm)	
Bowl material		Polycarbonate	
Bowl guard mater	rial	Nylon	
Filtration (µm)		5	
5		Manual drain: 38(1.28oz)	
Drain capacity (cm)		Auto drain: 30(1.01oz)	
Weight (kg)		0.24(0.53lb)	

\*\* Test conditions: Supply pressure 0.6MPa(90psi), Pressure drop 0.07MPa(10psi)

#### How to order





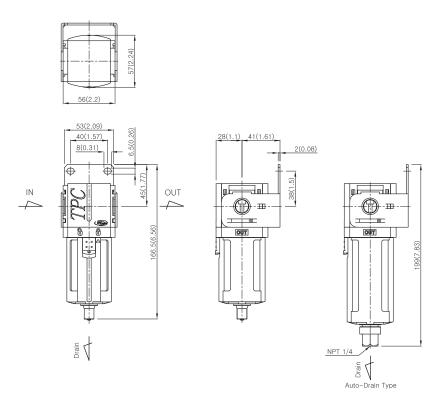
#### Main Parts / Parts List

No.	Description	Material	Remarks
1	Body	Aluminum	
2	Baffle screw	Rolled steel	
3	Deflector	Nylon	
4	Baffle	Acetal	
(5)	Bowl	Polycarbonate	
6	Bowl guard	Nylon	

#### Replacement Parts / Parts List

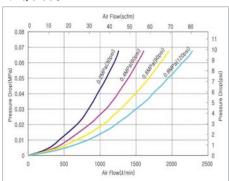
No.	Description	Material	Part No.
7	Filter element	Polyethylene	PF3-24-005-01
8	Bowl o-ring	NBR	PL3-04-001-01
9	Drain ass'y	_	TAF3000-10A-6004
10	Auto drain ass'y	-	TAF3000-04A-6008

## Dimensions

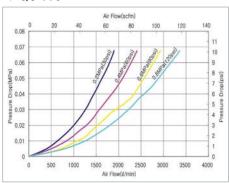


## **■ Flow Characteristics**

#### ▶ 1/4″ PF3



▶ 3/8" PF3



## **PF4 Series**

## Air Filter 3/8" and 1/2"

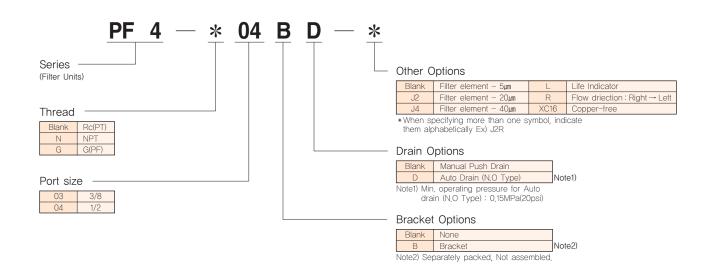


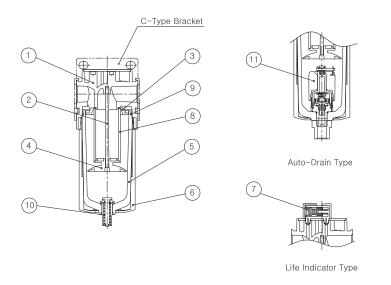
## Standard Specifications

Fluid		Air		
Max. operating pressure (MPa)		1.0(140psi)		
Proof pressure (MPa)		1.5(200psi)		
Ambient and fluid	temperature (°C)	-5 ~ 60(23~140°F) (No freezing)		
Flow rate **	3/8 ″	4,500(159scfm)		
(N ℓ /min)	1/2 ″	5,600(198scfm)		
Bowl material		Polycarbonate		
Bowl guard mater	rial	Nylon		
Filtration (µm)		5		
D		Manual drain: 56(1.89oz)		
Drain capacity (cm²)		Auto drain: 68(2.3oz)		
Weight (kg)		0.5(1.1lb)		

<sup>\*\*</sup> Test conditions : Supply pressure 0.6MPa(90psi), Pressure drop 0.07MPa(10psi)

#### How to order





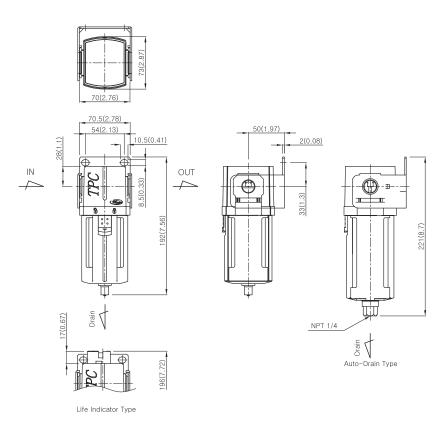
#### Main Parts / Parts List

No.	Description	Material	Remarks
1	Body	Aluminum	
2	Baffle screw	Rolled steel	
3	Deflector	Nylon	
4	Baffle	Acetal	
(5)	Bowl	Polycarbonate	
6	Bowl guard	Nylon	
7	Life indicator	-	Option

#### Replacement Parts / Parts List

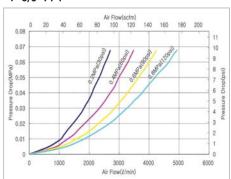
No.	Description	Material	Part No.
8)	Filter element	Polyethylene	PF4-24-005-01
9	Bowl o-ring	NBR	TAF4000-08-6000
(10)	Drain ass'y	_	TAF3000-10A-6004
11)	Auto drain ass'y	-	TAF3000-04A-6008

### Dimensions

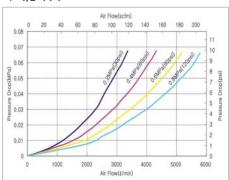


## **■ Flow Characteristics**

#### ▶ 3/8″ PF4



#### ▶ 1/2″ PF4



## PF5 Series

## Air Filter 3/4" and 1"

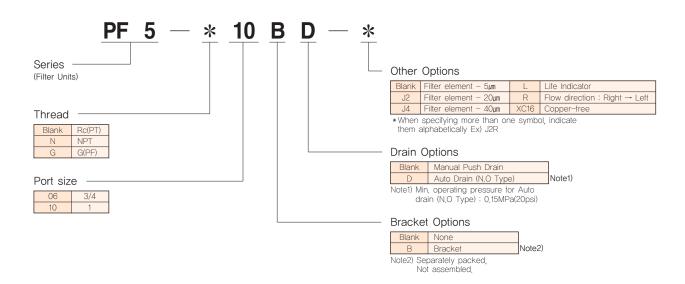


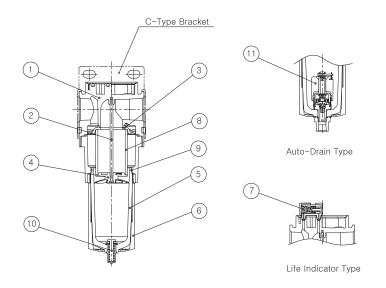
## Standard Specifications

Fluid		Air	
Max. operating pressure (MPa)		1.0(140psi)	
Proof pressure (MPa)		1.5(200psi)	
Ambient and fluid	temperature (°C)	-5 ~ 60(23~140°F) (Non-freezing)	
Flow rate *	3/4 ″	8,200(290scfm)	
(N l /min)	1 ″	9,600(339scfm)	
Bowl material		Polycarbonate	
Bowl guard mater	rial	Nylon	
Filtration (µm)		5	
		Manual drain: 156(5.27oz)	
Drain capacity (cnil)		Auto drain: 174(5.88oz)	
Weight (kg)		1.10(2.43lb)	

\*\* Test conditions: Supply pressure 0.6MPa(90psi), Pressure drop 0.07MPa(10psi)

### How to order





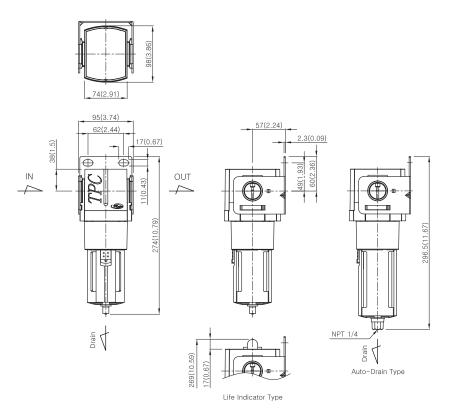
#### Main Parts / Parts List

No.	Description	Material	Remarks
1	Body	Aluminum	
2	Baffle screw	Rolled steel	
3)	Deflector	Nylon	
4)	Baffle	Acetal	
(5)	Bowl	Polycarbonate	
6	Bowl guard	Nylon	
7)	Life indicator	-	Option

#### Replacement Parts / Parts List

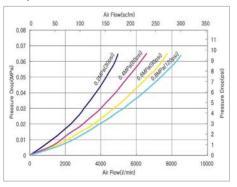
No.	Description	Material	Part No.
8	Filter element	Polyethylene	PF5-24-005-01
9	Bowl O-ring	NBR	TAF4000-08-6000
(10)	Drain ass'y	-	TAF3000-10A-6004
11)	Auto drain ass'y	-	TAF3000-04A-6008

## Dimensions

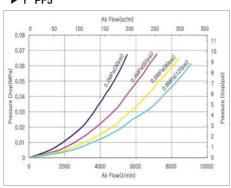


## **■ Flow Characteristics**

#### ▶ 3/4″ PF5

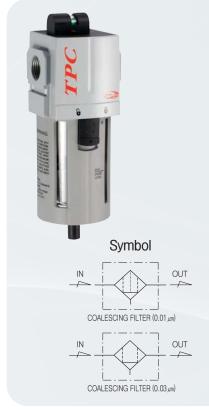


### ▶ 1″ PF5



## **PFH/PFU Series**

Coalescing Filter 1/8", 1/4", 3/8", 1/2", 3/4" and 1"

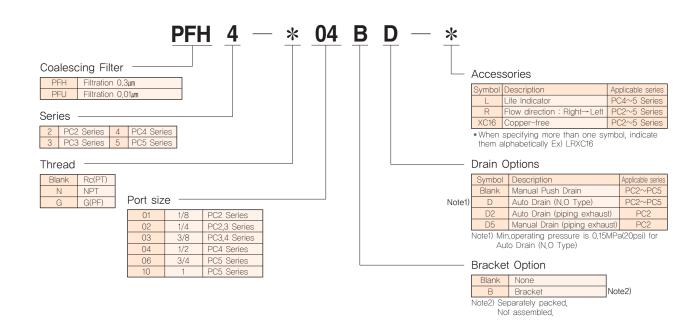


### Standard Specifications

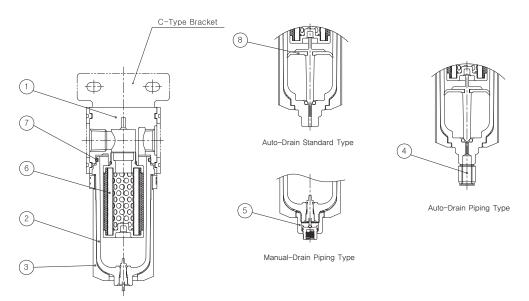
Description	PFH	I/PFU2	PFI	H/PFU3	PFH	H/PFU4	PFH	I/PFU5	
Max. operating pr	Max. operating pressure (MPa)			1.0(140psi)					
Proof pressure	(MPa)	1.5(200psi)							
Ambient and flu	ıid			E 60	√00 - 1 40° F	-) (Non	franzina		
temperature (°C	<b>;)</b>	-5 ~ 60(23~140°F) (Non- freezing)							
Flow rate *		1/8 ″	200	1/4 ″	450	3/8 ″	1100	3/4 "	1100
(N ℓ /min)		1/4 ″	(7scfm)	3/8 ″	(16scfm)	1/2 ″	(39scfm)	1″	(39scfm)
Bowl material		Polycarbonate							
Bowl guard mat	terial				Ny	lon			
Filtration (µm)					PFH:0.	3, PFl	J: 0.01		
Drain	Manual	15(0.51oz)		38(	(1.28oz)	56(	1.89oz)	1560	(5.27oz)
capacity (cm²)	Auto	21 (0.71oz)		30(	(1.01oz)	68	(2.3oz)	174	(5.88oz)
Weight(kg)		0.14	(0.31oz)	0.24	(0.53oz)	0.5	(1.1oz)	1.1(	2.43oz)

<sup>★</sup> Test conditions: Supply pressure 0.6MPa(90psi), Pressure drop 0.07MPa(10psi)

#### How to order



## **■ PFH2 Construction**



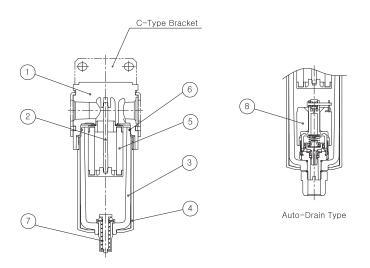
Main Parts / Parts List

No.	Description	Material	Remarks
1	Body	Aluminum	
2	Bowl	Polycarbonate	
3	Bowl guard	Nylon	
4)	Fitting	-	
(5)	Manual drain piping ass'y	-	

Replacement Parts / Parts List

No.	Description	Material	Part No.
6	Coalescing filter element ass'y	_	PFH2-24A030-01
7)	Bowl o-ring	NBR	DX2R-53-3000
8	Auto drain ass'y	ı	PF2-26A002-01

## **■ PFH3 Construction**



#### Main Parts / Parts List

No.	Description	Material	Remarks
1	Body	Aluminum	
2	Baffle shaft	Rolled steel	
3	Bowl	Polycarbonate	
4	Bowl guard	Nylon	

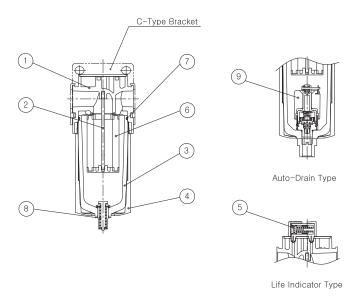
#### Replacement Parts / Parts List

No.	Description	Material	Part No.
(5)	Coalescing filter element ass'y	-	PFH3000-005A-6081
6	Bowl o-ring	NBR	PL3-04-001-01
7	Drain ass'y	-	TAF3000-10A-6004
8	Auto drain ass'y	-	TAF3000-04A-6008

## PFH2~PFH5 Series

Coalescing Filter 1/8", 1/4", 3/8", 1/2", 3/4" and 1"

## **■ PFH4 Construction**



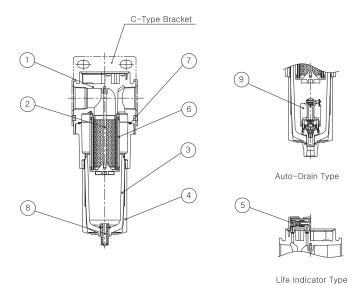
#### Main Parts / Parts List

No.	Description	Material	Remarks
1	Body	Aluminum	
2	Baffle shaft	Rolled steel	
3	Bowl	Polycarbonate	
4	Bowl guard	Nylon	
(5)	Life indicator	-	Option

#### Replacement Parts / Parts List

No.	Description	Material	Part No.
6	Coalescing filter element ass'y	_	PFH4000-005A-6083
7	Bowl o-ring	NBR	TAF4000-08-6000
(8)	Drain ass'y	-	TAF3000-10A-6004
9	Auto drain ass'y	_	TAF3000-04A-6008

### **■ PFH5 Construction**



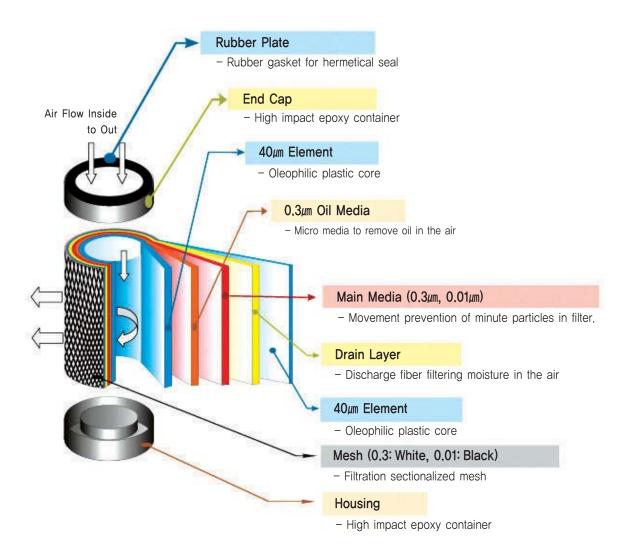
## Replacement Parts / Parts List

No.	Description	Material	Part No.
6	Coalescing filter element ass'y	_	PFH5-24A030-01
7	Bowl o-ring	NBR	TAF4000-08-6000
(8)	Drain ass'y	_	TAF3000-10A-6004
9	Auto drain ass'y	-	TAF3000-04A-6008

#### Main Parts / Parts List

Body Aluminum     Baffle shaft Rolled steel     Bowl Polycarbonate     Bowl Bowl Bowl Nylon     It if a indicator - Option	No.	Description	Material	Remarks
3 Bowl Polycarbonate  Bowl guard Nylon	1	Body	Aluminum	
Bowl guard Nylon	2	Baffle shaft	Rolled steel	
	(3)	Bowl	Polycarbonate	
⑤ Life indicator – Option	4	Bowl guard	Nylon	
© Elic Indicator Option	(5)	Life indicator	-	Option

## **■** Construction of Coalescing Filter Element



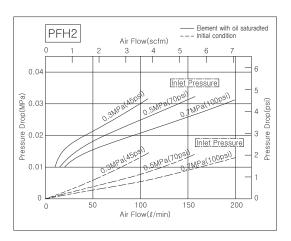
#### Media Characteristics

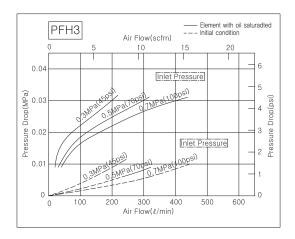
NO	Grade	D.O.P. effifiency 0.3 to 0.6µm	Oil content	Color
1	O.O1 μm	99.99%	0.01ppm	White
2	0.3 μm	99.97%	0.05ppm	Black

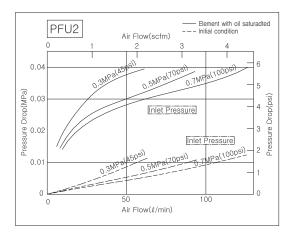
## PFH2~PFH5 Series

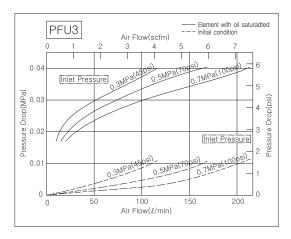
Coalescing Filter 1/8", 1/4", 3/8", 1/2", 3/4" and 1"

## **■ Flow Characteristics**

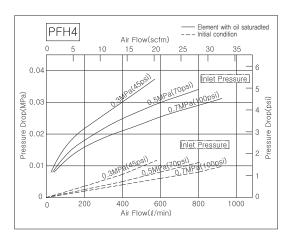


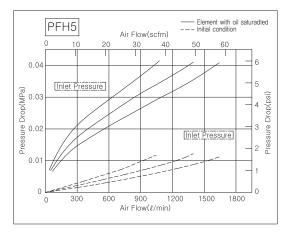


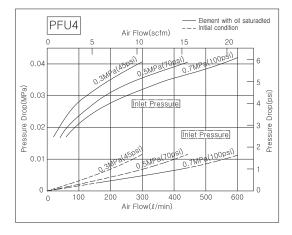


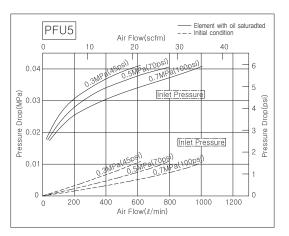


## **■ Flow Characteristics**









## **PR2 Series**

## Air Regulators 1/8" and 1/4"

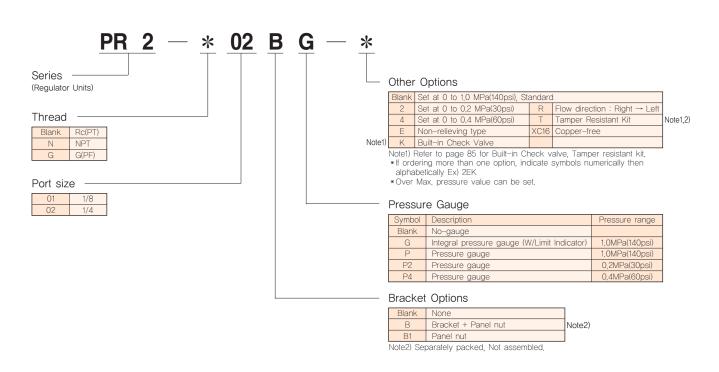


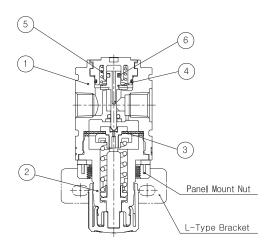
### Standard Specifications

Fluid		Air
Max. operating p	ressure (MPa)	1.0(140psi)
Proof pressure (MPa)		1.5(200psi)
Standard		0.05 ~ 1.0(7~140psi)
Set pressure Made to order		0.05 ~ 0.2(7~30psi)
range (IVIII a)	specifications	0.05 ~ 0.4(7~60psi)
Ambient and fluid temperature (℃)		-5~60(23~140°F) (Non-freezing)
Flow capacity *	1/8 ″	1,300(46scfm)
(N \( \ell \) /min) 1/4 "		1,700(60scfm)
Construction		Relieving style
Port size for press	ure gauge (Rc (PT), NPT)	1/8 ″
Weight (kg)		0.18(0.4lb)

<sup>※</sup> Test conditions: Supply pressure 0.7 MPa(100psi), Set pressure 0.6 MPa(90psi)

## ■ How to order





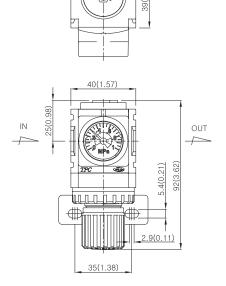
### Main Parts / Parts List

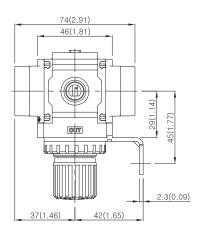
No.	Description	Material	Remarks
1	Body	Aluminum	
2	Bonnet	Nylon	

### Replacement Parts / Parts List

No.	Description	Material	Part No.
3	Diaphragm Ass'y	Nylon+NBR	PR2-11A001-01
4)	Valve Ass'y	Brass+NBR	PR2-08-001-01
(5)	Valve Spring	Stainless steel	PR2-14-001-01
6	Valve O-ring	NBR	P4-01

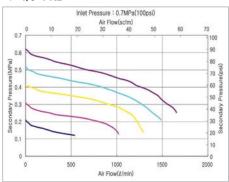
# Dimensions



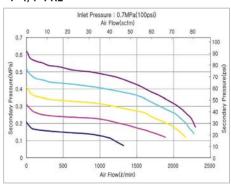


### **■ Flow Characteristics**

### ▶ 1/8" PR2



### ▶ 1/4″ PR2



# **PR3 Series**

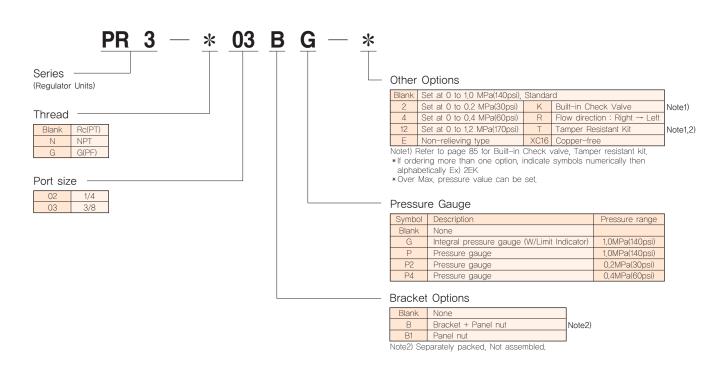
# Air Regulators 1/4" and 3/8"

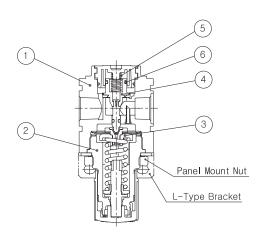


### Standard Specifications

Fluid		Air	
Max. operating pr	ressure (MPa)	1.0(140psi)	
Proof pressure (MPa)		1.5(200psi)	
Catanana	Standard	0.05 ~ 1.0(7~140psi)	
Set pressure range (MPa)	Made to order specifications	0.05 ~ 0.2(7~30psi) 0.05 ~ 0.4(7~60psi) 0.05 ~ 1.2(7~170psi)	
Ambient and fluid	temperature (°C)	-5~60(23~140°F) (Non-freezing)	
Flow capacity **	1/4 ″	2,500(88scfm)	
(N l /min)	3/8 ″	3,200(113scfm)	
Construction		Relieving style	
Port size for pressure gauge (Rc (PT), NPT)		1/8 ″	
Weight (kg)		0.32(0.71lb)	

<sup>\*\*</sup> Test conditions : Supply pressure 0.7 MPa(100psi), Set pressure 0.6 MPa(90psi)





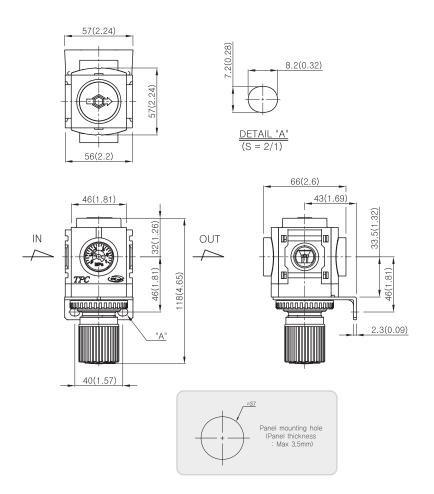
### Main Parts / Parts List

No	Description	Material	Remarks
1	Body	Aluminum	
(2)	Bonnet	Nylon	

### Replacement Parts / Parts List

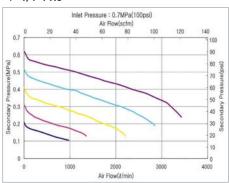
No.	Description	Material	Part No.
3)	Diaphragm Ass'y	Nylon+NBR	PR3-11A001-01
4)	Valve Ass'y	Nylon+NBR	PR4-08A001-01
(5)	Valve Spring	Stainless steel	PR3-14-001-01
6	Valve O-ring	NBR	PR3-04-001-01

### Dimensions

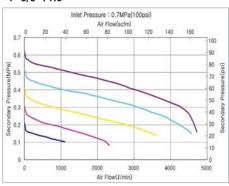


# **■ Flow Characteristics**

#### ▶ 1/4" PR3



### ▶ 3/8" PR3



# **PR4 Series**

# Air Regulators 3/8" and 1/2"

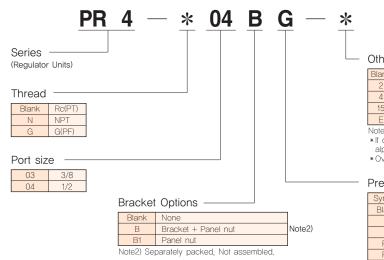


# **■** Standard Specifications

Fluid		Air	
Max. operating pressure (MPa)		1.0(140psi)	
Proof pressure (N	MPa)	1.5(200psi)	
0.1	Standard	0.05~1.0(7~140psi)	
Set pressure range (MPa)	Made to order specifications	0.05~0.2(7~30psi) 0.05~0.4(7~60psi) 0.05~1.5(7~200psi)	
Ambient and fluid	d temperature (°C)	-5~60(23~140°F) (Non-freezing)	
Flow capacity *	3/8 ″	5,100(180scfm)	
(N l /min)	1/2 ″	7,700(272scfm)	
Construction		Relieving style	
Port size for pressure gauge (Rc (PT), NPT)		1/8 ″	
Weight (kg)		0.56(1.23lb)	

<sup>\*\*</sup> Test conditions: Supply pressure 0.7 MPa(100psi), Set pressure 0.6 MPa(90psi)

### How to order



#### Other Options

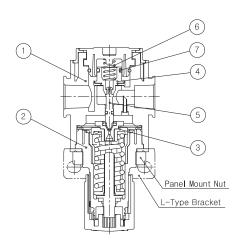
Blank	Set at 0 to 1.0 MPa(140psi), Standard			
2	Set at 0 to 0.2 MPa(30psi) K Built-in Check Valve			Note1)
4	Set at 0 to 0.4 MPa(60psi)	R	Flow direction : Right → Left	
15	Set at 0 to 1.5 MPa(200psi)	Т	Tamper Resistant Kit	Note1,2)
Е	Non-relieving type	XC16	Copper-free	

Note1) Refer to page 85 for Built-in Check valve, Tamper resistant kit, \*If ordering more than one option, indicate symbols numerically then alphabetically Ex) 2EK

#### Pressure Gauge

	Symbol	Description	Pressure range
	Blank	None	
	G	Integral pressure gauge (W/Limit Indicator)	1.0MPa(140psi)
ſ	Р	Pressure gauge	1.0MPa(140psi)
	P2	Pressure gauge	0.2MPa(30psi)
Ī	P4	Pressure gauge	0.4MPa(60psi)

<sup>\*</sup>Over Max. pressure value can be set.



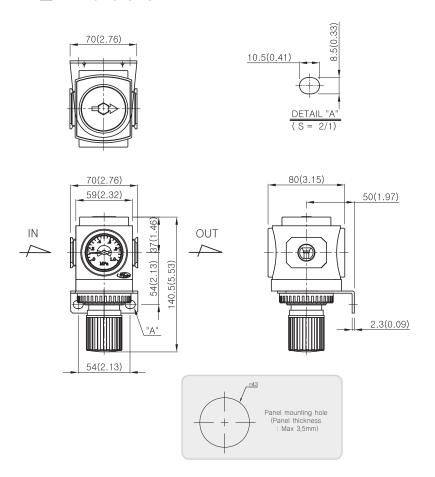
#### Main Parts / Parts List

No.	Description	Material	Remarks
1	Body	Aluminum	
2	Bonnet	Nylon	

### Replacement Parts / Parts List

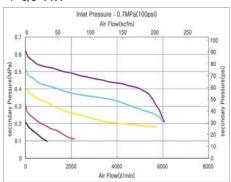
N	lo.	Description	Material	Part No.
(	3)	Diaphragm Ass'y	Nylon+NBR	PR4-11A001-01
(	4	Valve Ass'y	Nylon+NBR	PR4-08A001-01
(	5)	Valve Stem	Nylon	PR4-09-001-01
(	6)	Valve Spring	Stainless steel	PR4-14-001-01
(	7)	Valve O-ring	NBR	P15-01

# Dimensions

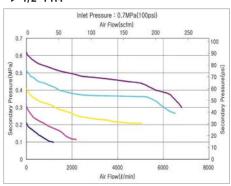


# **■ Flow Characteristics**

#### ▶ 3/8" PR4



### ▶ 1/2″ PR4



# **PR5 Series**

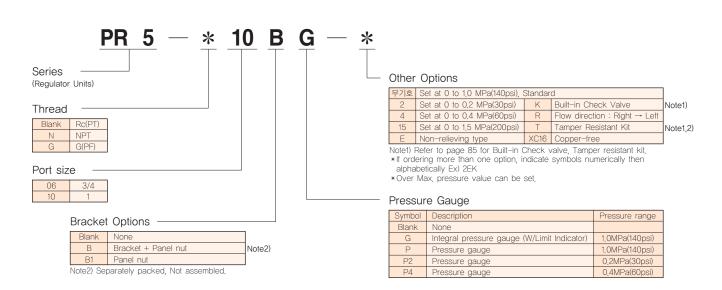
# Air Regulators 3/4" and 1"

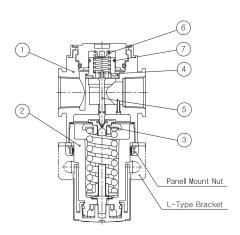


### Standard Specifications

Fluid		Air
Max. operating pr	ressure (MPa)	1.0(140psi)
Proof pressure (N	MPa)	1.5(200psi)
Catamasa	Standard	0.05 ~ 1.0(7~140psi)
Set pressure range (MPa)	Made to order specifications	0.05 ~ 0.2(7~30psi) 0.05 ~ 0.4(7~60psi) 0.05 ~ 1.5(7~200psi)
Ambient and fluid	l temperature (°C)	-5~60(23~140°F) (Non-freezing)
Flow capacity **	3/4 ″	8,200(290scfm)
(N l /min)	1 ″	8,300(293scfm)
Construction		Relieving style
Port size for pressure gauge (Rc (PT), NPT)		1/8 ″
Weight (kg)		1.46(3.22lb)

<sup>\*\*</sup> Test conditions : Supply pressure 0.7 MPa(100psi), Set pressure 0.6 MPa(90psi)





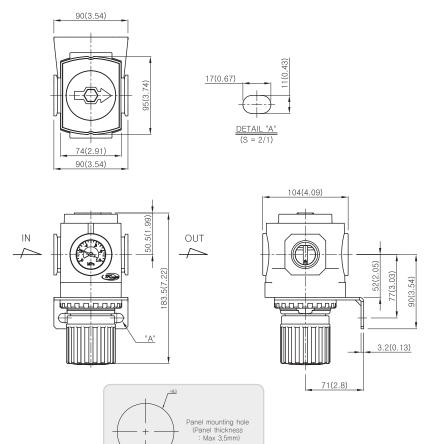
#### Main Parts / Parts List

No.	Description	Material	Remarks
1	Body	Aluminum	
2	Bonnet	Aluminum	

#### Replacement Parts / Parts List

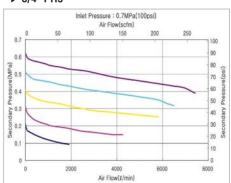
No.	Description	Material	Part No.
3)	Diaphragm Ass'y	Aluminum+NBR	PR5-11A001-01
4	Valve Ass'y	Nylon+NBR	PR5-08A001-01
(5)	Valve Stem	Brass	PR5-09-001-01
6	Valve Spring	Stainless steel	PR5-14-001-01
7	Valve O-ring	NBR	S24-01

### Dimensions

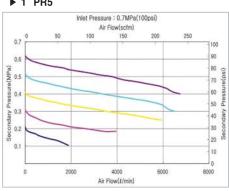


### **■** Flow Characteristics

### ▶ 3/4" PR5



#### ▶ 1″ PR5



# PP2 Series

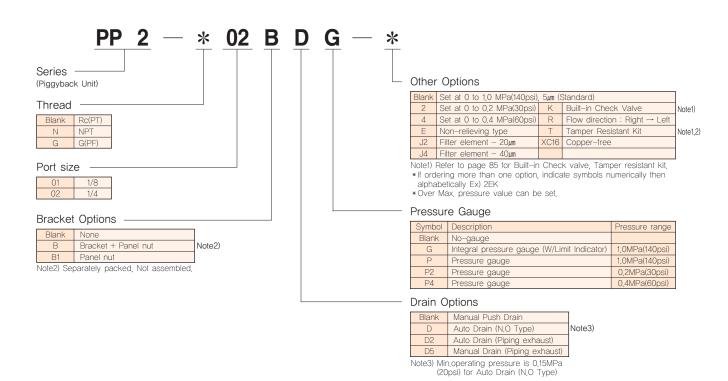
# Piggyback Filter/Regulator 1/8" and 1/4"

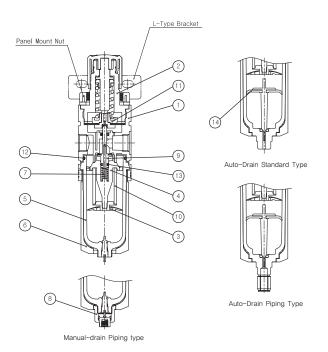


# Standard Specifications

Fluid		Air
Max.operating pressure (MPa)		1.0(140psi)
Proof pressure (N	MPa)	1.5(200psi)
Set pressure	Standard	0.05 ~ 1.0(7~140psi)
range (MPa)	Made to order specifications	0.05~0.2(7~30psi), 0.05~0.4(7~60psi)
Ambient and fluid	l temperature (°C)	-5~60(23~140°Fpsi) (Non-freezing)
Flow capacity *	1/8 ″	1,200(42scfm)
(N l /min)	1/4 ″	1,300(46scfm)
Filtration (µm)		Standard: 5
Construction		Relieving style
Bowl material		Polycarbonate
Bowl guard mate	rial	Nylon
Drain consoit / (co	a)	Manual drain: 15(0.51oz)
Drain capacity (cnf)		Auto drain: 20(0.68oz)
Weight (kg)		0.23(0.5lb)

<sup>※</sup> Test conditions: Supply pressure 0.7Mpa(100psi), Set pressure 0.6Mpa(90psi)





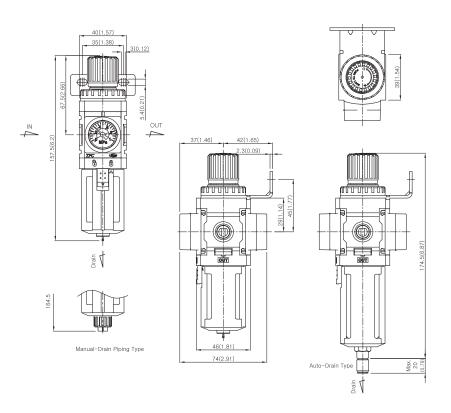
### Main Parts / Parts List

No.	Description	Material	Remarks
1	Body	Aluminum	
2	Bonnet	Nylon	
3	Baffle	Acetal	
4	Deflector	Nylon	
(5)	Bowl	Polycarbonate	
6	Bowl guard	Nylon	
7	Valve Spring	Stainless steel	
8	Manual-drain pipe Ass'y		

#### Replacement Parts / Parts List

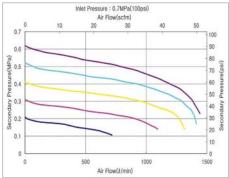
No.	Description	Material	Part No.
9	Valve ass'y	Brass+NBR	PP2-08-001-01
10	Filter element	Polyethylene	PF2-24-005-01
11)	Diaphragm ass'y	Nylon+NBR	PR2-11A001-01
(12)	Bowl O-ring	NBR	DX2R-53-3000
(13)	Valve O-ring	NBR	S4-01
(14)	Auto-drain ass'y	-	PF2-26A002-01

# Dimensions

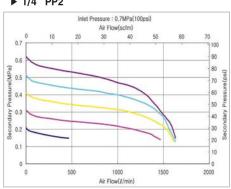


# **■ Flow Characteristics**

### ▶ 1/8″ PP2



#### ▶ 1/4" PP2



# **PP3 Series**

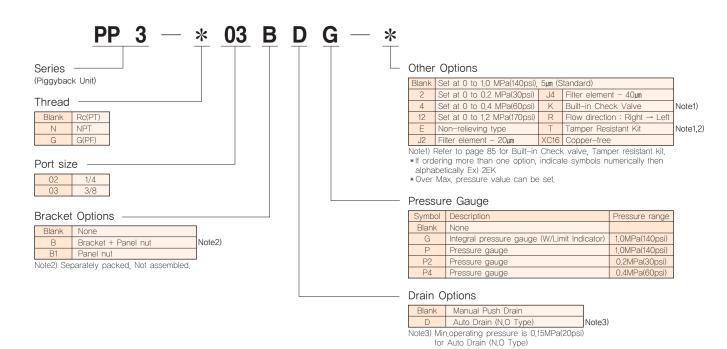
# Piggyback Filter/Regulator 1/4" and 3/8"

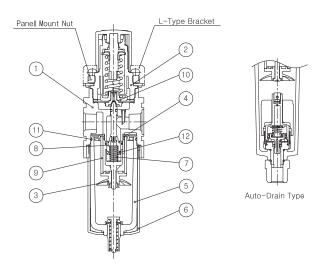


# Standard Specifications

Fluid		Air
Max.operating pressure (MPa)		1.0(140psi)
Proof pressure (N	MPa)	1.5(200psi)
Cot progues	Standard	0.05 ~ 1.0(7~140psi)
Set pressure range (MPa)	Made to order specifications	0.05 ~ 0.2(7~30psi) 0.05 ~ 0.4(7~60psi) 0.05 ~ 1.2(7~170psi)
Ambient and fluid	l temperature (°C)	-5 ~ 60(23~140°F) (Non-freezing)
Flow capacity *	1/4 ″	2,100(74scfm)
(N l /min)	3/8 ″	2,600(92scfm)
Filtration (µm)		5
Construction		Relieving style
Bowl material		Polycarbonate
Bowl guard mate	rial	Nylon
Drain capacity (cr	ď)	Manual drain:38(1.28oz), Auto drain:30(1.01oz)
Weight (kg)		0.49(1.08lb)

<sup>\*\*</sup> Test conditions: Supply pressure 0.7Mpa(100psi), Set pressure 0.6Mpa(90psi)





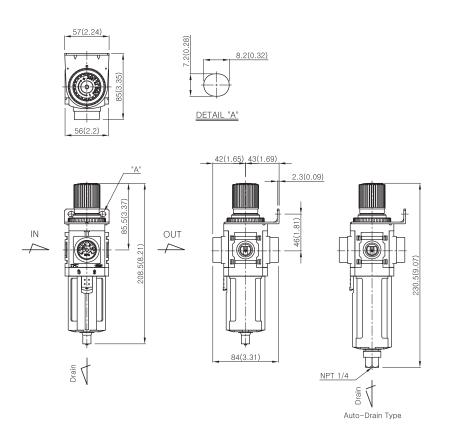
#### Main Parts / Parts List

No.	Description	Material	Remarks
1	Body	Aluminum	
2	Bonnet	Nylon	
3	Baffle	Acetal	
4	Deflector	Nylon	
(5)	Bowl	Polycarbonate	
6	Bowl guard	Nylon	
7	Valve Spring	Stainless steel	

#### Replacement Parts / Parts List

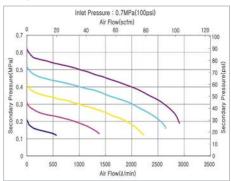
No.	Description	Material	Part No.
8	Valve ass'y	Nylon+NBR	PP3-08A001-01
9	Filter element	Polyethylene	PF3-24-005-01
10	Diaphragm ass'y	Nylon+NBR	PR3-11A001-01
(1)	Bowl O-ring	NBR	PL3-04-001
(12)	Valve O-ring	NBR	P10-01

# Dimensions

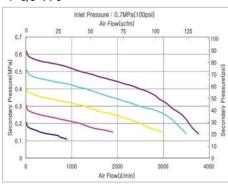


### **■** Flow Characteristics

### ▶ 1/4″ PP3



#### ▶ 3/8" PP3



# **PP4 Series**

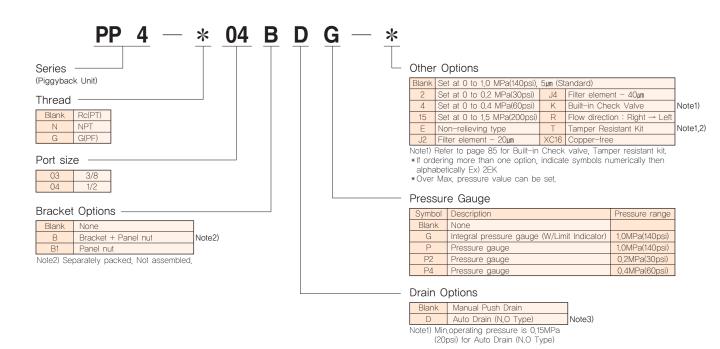
# Piggyback Filter/Regulator 3/8" and 1/2"

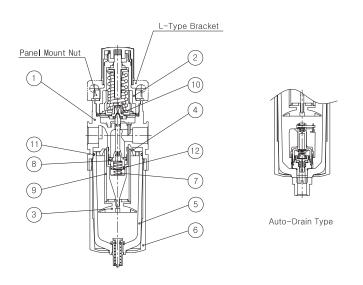


# Standard Specifications

Fluid		Air	
Max.operating pressure (MPa)		1.0(140psi)	
Proof pressure (N	MPa)	1.5(200psi)	
Cot progue	Standard	0.05 ~ 1.0(7~140psi)	
Set pressure range (MPa)	Made to order specifications	0.05 ~ 0.2(7~30psi) 0.05 ~ 0.4(7~60psi) 0.05 ~ 1.5(7~200psi)	
Ambient and fluid	l temperature (°C)	-5 ~ 60(23~140°F) (Non-freezing)	
Flow capacity *	3/8 ″	3,800(134scfm)	
(N l /min)	1/2 ″	4,700(166scfm)	
Filtration (µm)		5	
Construction		Relieving style	
Bowl material		Polycarbonate	
Bowl guard mate	rial	Nylon	
Drain capacity (cn	ť)	Manual drain:56(1.89oz), Auto drain:68(2.3oz)	
Weight (kg)		0.74(1.63lb)	

<sup>\*\*</sup> Test conditions: Supply pressure 0.7Mpa(100psi), Set pressure 0.6Mpa(90psi)





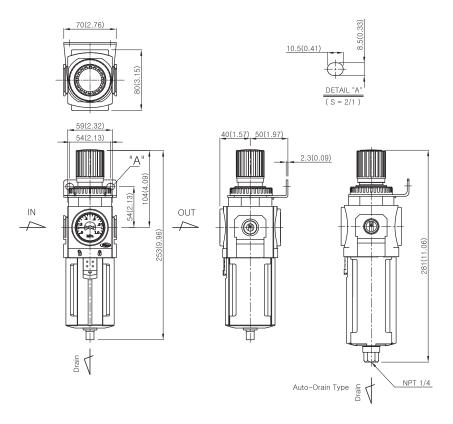
### Main Parts / Parts List

No.	Description	Material	Remarks
1)	Body	Aluminum	
2	Bonnet	Nylon	
3	Baffle	Acetal	
4	Deflector	Acetal	
(5)	Bowl	Polycarbonate	
6	Bowl guard	Nylon	
7	Valve Spring	Stainless steel	

### Replacement Parts / Parts List

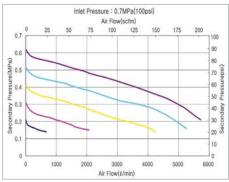
No.	Description	Material	Part No.
INO.	Description	Material	rait NO.
8	Valve ass'y	Nylon+NBR	PP4-08A001-01
9	Filter element	Polyethylene	PF4-24-005-01
10	Diaphragm ass'y	Nylon+NBR	PR4-11A001-01
11)	Bowl O-ring	NBR	TAF4000-08-6000
(12)	Valve O-ring	NBR	PR3-04-001-01

# Dimensions

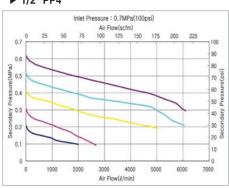


# **■ Flow Characteristics**

#### ▶ 3/8" PP4



#### ▶ 1/2" PP4



# **PP5 Series**

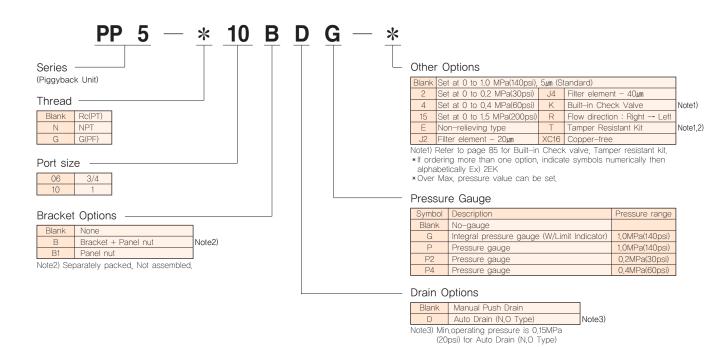
# Piggyback Filter/Regulator 3/4" and 1"

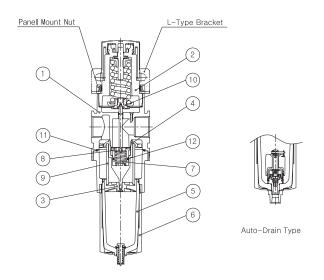


# Standard Specifications

Fluid		Air
Max.operating pressure (MPa)		1.0(140psi)
Proof pressure (N	MPa)	1.5(200psi)
Set pressure	Standard	0.05 ~ 1.0(7~140psi)
range (MPa)	Made to order	0.05 ~ 0.2(7~30psi)
	specifications	0.04 ~ 0.4(7~60psi) 0.05 ~ 1.5(7~200psi)
Ambient and fluid	temperature (°C)	-5 ~ 60(23~140°F) (Non-freezing)
Flow capacity *	3/4 ″	9,400(332scfm)
(N l /min)	1 "	9,900(350scfm)
Filtration (µm)		5
Construction		Relieving style
Bowl material		Polycarbonate
Bowl guard mate	rial	Nylon
Drain capacity (anii) Weight (kg)		Manual drain:156(5.27oz), Auto drain:174(5.88oz)
		2.39(5.27lb)

<sup>\*\*</sup> Test conditions : Supply pressure 0.7 MPa(100psi), Set pressure 0.6 MPa(90psi)





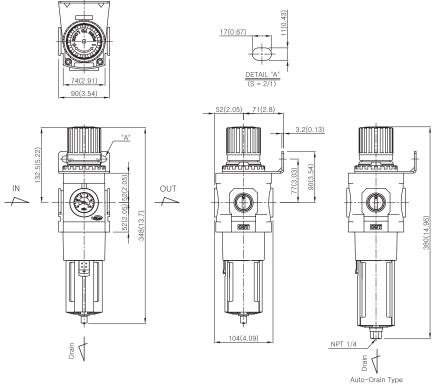
### Main Parts / Parts List

No.	Description	Material	Remarks
1	Body	Aluminum	
2	Bonnet	Aluminum	
3	Baffle	Acetal	
4	Deflector	Nylon	
(5)	Bowl	Polycarbonate	
6	Bowl guard	Nylon	
7	Valve Spring	Stainless steel	

#### Replacement Parts / Parts List

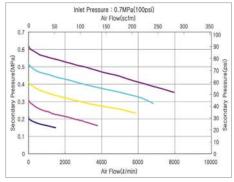
	No.	Description	Material	Part No.	
	8)	Valve ass'y	Brass+NBR	PP5-08A001-01	
I	9)	Filter element	Polyethylene	PF5-24-005-01	
	10)	Diaphragm ass'y	Aluminum+NBR	PR5-11A001-01	
ĺ	(1)	Bowl O-ring	NBR	TAF4000-08-6000	
	12)	Valve O-ring	NBR	P21-01	



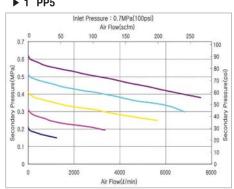


# **■ Flow Characteristics**

### ▶ 3/4″ PP5

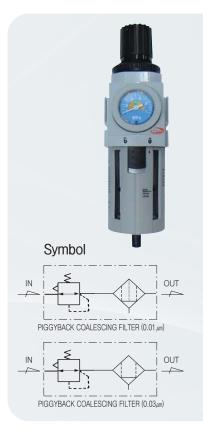


### ▶ 1" PP5



# **PPH/PPU Series**

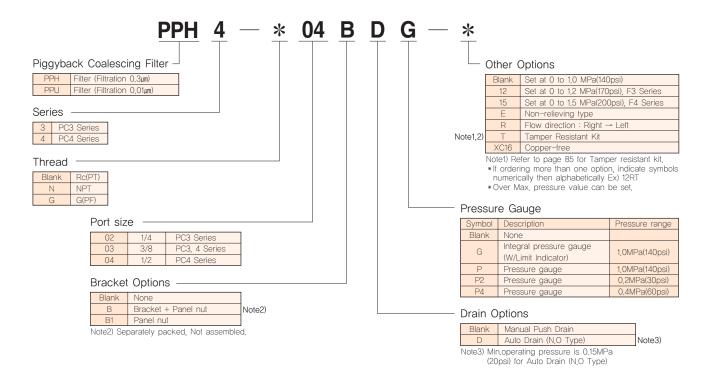
Piggyback Coalescing Filter/Regulator 1/4", 3/8" and 1/2"



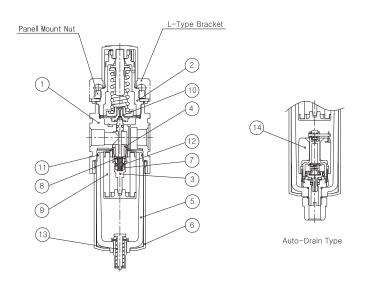
# Standard Specifications

Series		PPH/PPU3	PPH/PPU4	
Max.operating pressure (MPa)		1(14	Opsi)	
Proof pressure	e (MPa)	1.5(2	00psi)	
Set pressure	Standard	0.05 ~ 1.0	(7~140psi)	
range (MPa)	Made to order specifications	0.05~1.2(7~170psi)	0.05~1.5(7~200psi)	
Ambient and flui	id temperature (°C)	-5 ~ 60(23~	140°F) (Non-freezing)	
Flow capacity (N ℓ /min) ※		1/4 " and 3/8 " -300(11scfm)	3/8 " and 1/2 " -800(28scfm)	
Filtration (µm)		PPH: 0.3, PPU: 0.01		
Construction		Relieving style		
Bowl material		Polycarbonate		
Bowl guard ma	aterial	Nylon		
Drain Manual		38(1.28oz)	56(1.89oz)	
capacity (cm²)	Auto	30(1.01oz)	68(2.3oz)	
Weight (kg)		0.49(1.08lb)	0.74(1.63lb)	

<sup>\*\*</sup> Test conditions: Supply pressure 0.7Mpa(100psi), Set pressure 0.6Mpa(90psi)



# **■ PPH3/PPU3 Construction**



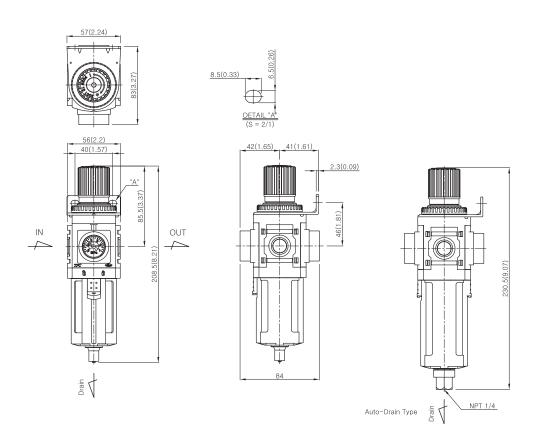
#### Main Parts / Parts List

No.	Description	Material	Remarks
1	Body	Aluminum	
2	Bonnet	Nylon	
3	Valve guide	Aluminum	
4	Insert	Aluminum	
(5)	Bowl	Polycarbonate	
6	Bowl guard	Nylon	
7	Valve Spring	Stainless steel	

### Replacement Parts / Parts List

No.	Description	Material	Part No.
8	Valve ass'y	Brass+NBR	PPH3-08A001-01
9	Coalescing filter ass'y	-	PFH3000-005A-6081
10	Diaphragm ass'y	Nylon+NBR	PR3-11A001-01
11)	Bowl O-ring	NBR	PL3-04-001-01
(12)	Valve O-ring	NBR	S6-01
(13)	Drain ass'y	-	TAF3000-10A-6004
(14)	Auto-drain ass'y	_	TAF3000-01A-6008

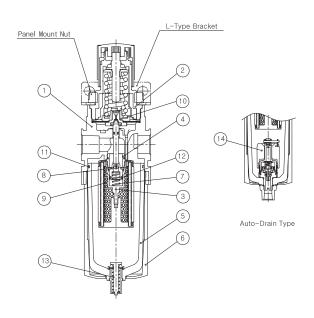
# **■ PPH3/PPU3 Dimensions**



# PPH/PPU Series

Piggyback Coalescing Filter/Regulator 1/4", 3/8" and 1/2"

# **■ PPH4/PPU4 Construction**



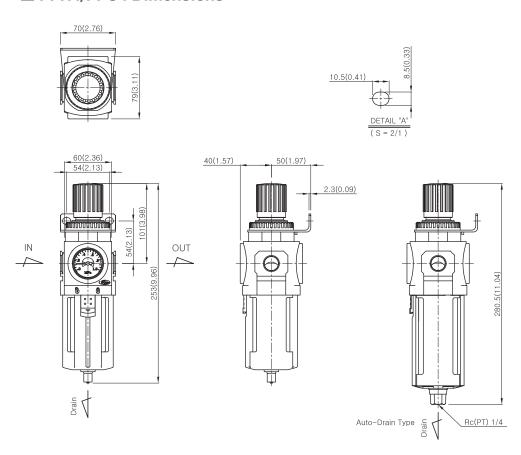
### Main Parts / Parts List

No.	Description	Material	Remarks
1	Body	Aluminum	
2	Bonnet	Nylon	
3	Valve guide	Aluminum	
4	Insert	Aluminum	
(5)	Bowl	Polycarbonate	
6	Bowl guard	Nylon	
7	Valve Spring	Stainless steel	

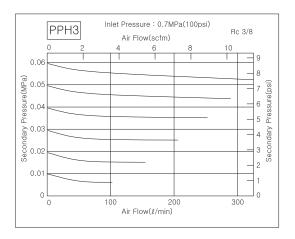
#### Replacement Parts / Parts List

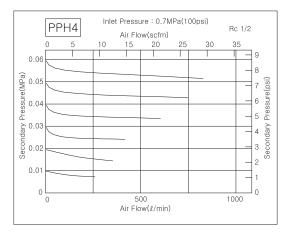
No.	Description	Material	Part No.
8	Valve ass'y	Nylon+NBR	PP3-08A001-01
9	Coalescing filter ass'y	-	PPH4-24A030-01
10	Diaphragm ass'y	Nylon+NBR	PR4-11A001-01
11)	Bowl O-ring	NBR	TAF4000-08-6000
12)	Valve O-ring	NBR	P10-01
13)	Drain ass'y	-	TAF3000-10A-6004
(14)	Auto-drain ass'y	_	TAF3000-01A-6008

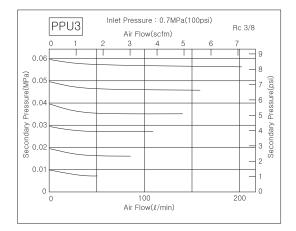
# **■ PPH4/PPU4 Dimensions**

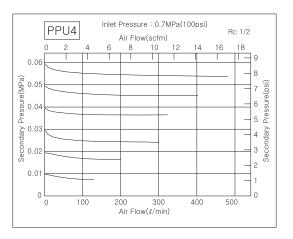


# **■ Flow Characteristics**









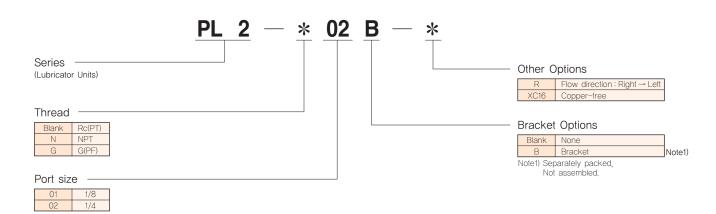
# PL2 Series Lubricator 1/8" and 1/4"

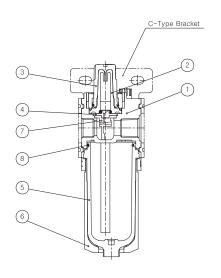


# **■** Standard Specifications

Fluid		Air	
Max. operating pressure (MPa)		1.0(140psi)	
Proof pressure (MPa)	Proof pressure (MPa)		
Min operating flow (N ℓ /min	)	15(0.5scfm)(1/4")	
Bowl capacity (cm²)		18(0.61oz)	
Ambient and fluid temperatu	re (℃)	-5~60(23~140°F) (Non-freezing)	
Flow capacity (N \( \ell \) /min) **	1/8 ″	900(32scfm)	
	1/4 ″	1,600(57scfm)	
Bowl material		Polycarbonate	
Bowl guard material		Nylon	
Recommended oil		ISO VG32 (Turbine oil 1 class)	
Weight (kg)		0.14(0.31lb)	

<sup>★</sup> Test conditions: Supply pressure 0.6 MPa(90psi), Number of drop−0.05 MPa(7psi)





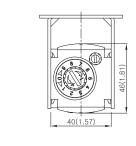
#### Main Parts / Parts List

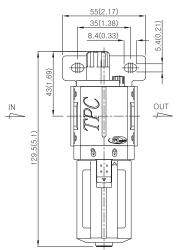
No.	Description	Material	Remarks
1	Body	Aluminum	
2	Inner sight dome	Nylon(clear)	
3	Outer sight dome	Nylon(clear)	
4	Damper plate	Acetal	
(5)	Bowl	Polycarbonate	
6	Bowl guard	Nylon	

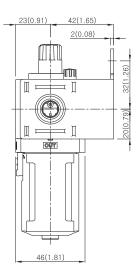
### Replacement Parts / Parts List

No.	Description	Material	Part No.
7	Damper	NBR	PL2-34-001-01
8	Bowl O-ring	NBR	DX2R-53-3000

# Dimensions

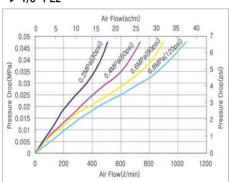




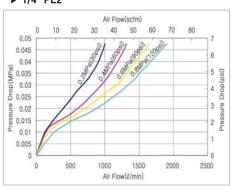


# **■ Flow Characteristics**

### ▶ 1/8″ PL2



### ▶ 1/4" PL2



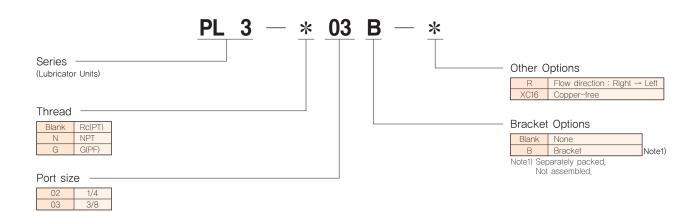
# PL3 Series Lubricator 1/4" and 3/8"

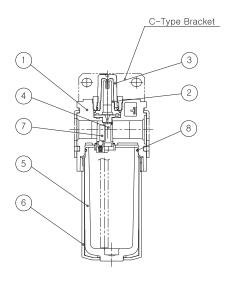


# **■** Standard Specifications

Fluid		Air	
Max. operating pressure (MPa)		1.0(140psi)	
Proof pressure (MPa)		1.5(200psi)	
Min operating flow (N ℓ /min	)	40(1.4scfm) (3/8 ")	
Bowl capacity (cm²)		56(1.89oz)	
Ambient and fluid temperatu	re (℃)	-5~60(23~140°F) (Non-freezing)	
Flow capacity (N \( \ell \) /min) **	1/4″	2,100(74scfm)	
	3/8 ″	3,100(109scfm)	
Bowl material		Polycarbonate	
Bowl guard material		Nylon	
Recommended oil		ISO VG32 (Turbine oil 1 class)	
Weight (kg)		0.26(0.57lb)	

<sup>\*</sup> Test conditions : Supply pressure 0.6 MPa(90psi), Pressure drop 0.05 MPa(7psi)





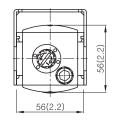
### Main Parts / Parts List

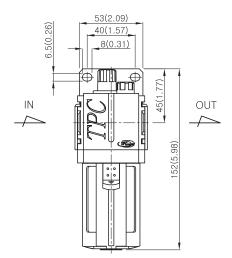
No.	Description	Material	Remarks
1	Body	Aluminum	
2	Inner sight dome	Nylon(transparent)	
3	Outer sight dome	Nylon(transparent)	
4	Damper plate	Acetal	
(5)	Bowl	Polycarbonate	
6	Bowl guard	Nylon	

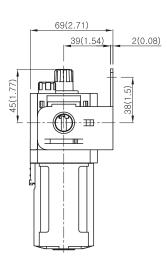
### Replacement Parts / Parts List

No.	Description	Material	Part No.
7	Damper	NBR	PL3-34-001-01
(8)	Bowl O-ring	NBR	PL3-04-001-01

# Dimensions

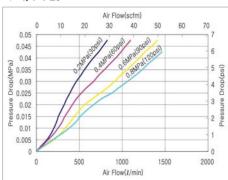




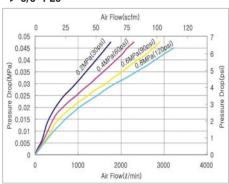


# **■ Flow Characteristics**

### ▶ 1/4" PL3







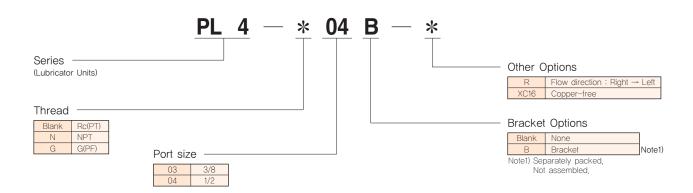
# PL4 Series Lubricator 3/8" and 1/2"



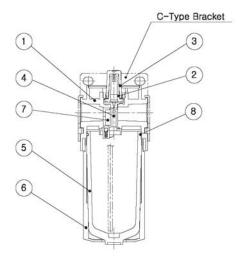
# **■** Standard Specifications

Fluid		Air
Max. operating pressure (MF	Pa)	1.0(140psi)
Proof pressure (MPa)		1.5(200psi)
Min operating flow (N ℓ /min	)	50(1.8scfm) (1/2")
Bowl capacity (cm²)	127(4.29oz)	
Ambient and fluid temperatu	-5~60(23~140°F) (Non-freezing)	
Flow capacity (N \( \ell \) /min) %	3/8 ″	2,400(85scfm)
	1/2 ″	4,500(159scfm)
Bowl material		Polycarbonate
Bowl guard material		Nylon
Recommended oil		ISO VG32 (Turbine oil 1 class)
Weight (kg)		0.54(1.19lb)

<sup>\*</sup> Test conditions : Supply pressure 0.6 MPa(90psi), Pressure drop 0.05 MPa(7psi)



# GTEK AUTOMATION 26212 Dimension Drive, Suite 150 Lake Forest, CA 92630 Ph. 949-680-4242 www.gtek-automation.com Construction



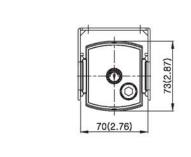
### Main Parts / Parts List

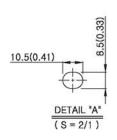
No.	Description	Material	Remarks
0	Body	Aluminum	
2	Inner sight dome	Nylon(transparent)	
3	Outer sight dome	Nylon(transparent)	
(1)	Damper plate	Acetal	
(3)	Bowl	Polycarbonate	
<b>6</b>	Bowl guard	Nylon	

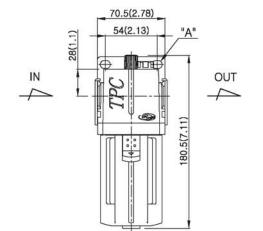
### Replacement Parts / Parts List

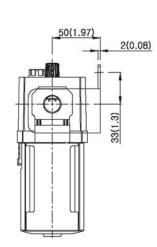
No.	Description	Material	Part No.
1	Damper	NBR	PL4000-14-6100-01
(8)	Bowl O-ring	NBR	TAF4000-08-6000

# Dimensions



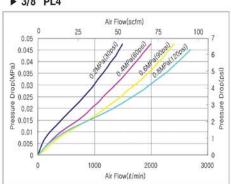




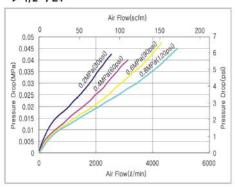


# **■ Flow Characteristics**

### ▶ 3/8" PL4

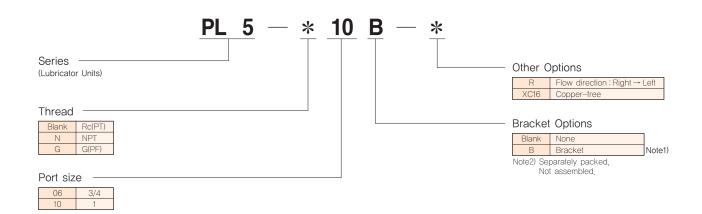


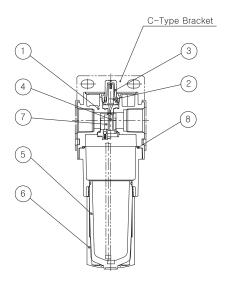
▶ 1/2" PL4



# PL5 Series Lubricator 3/4" and 1"







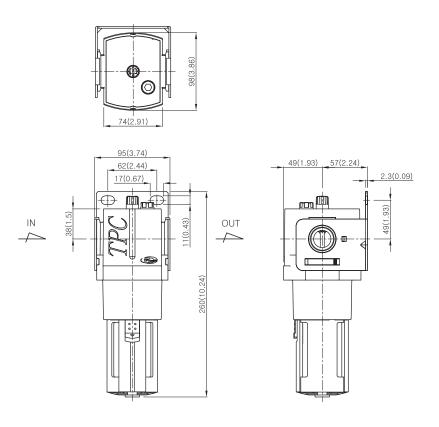
#### Main Parts / Parts List

No.	Description	Material	Remarks
1	Body	Aluminum	
2	Inner sight dome	Nylon(transparent)	
3	Outer sight dome	Nylon(transparent)	
4	Damper plate	Acetal	
(5)	Bowl	Polycarbonate	
6	Bowl guard	Nylon	

#### Replacement Parts / Parts List

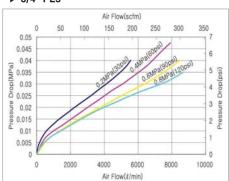
No.	Description	Material	Part No.
7	Damper	NBR	PL5-34-001-01
8	Bowl O-ring	NBR	TAF4000-08-6000

### Dimensions

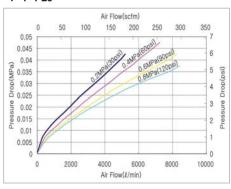


### **■ Flow Characteristics**

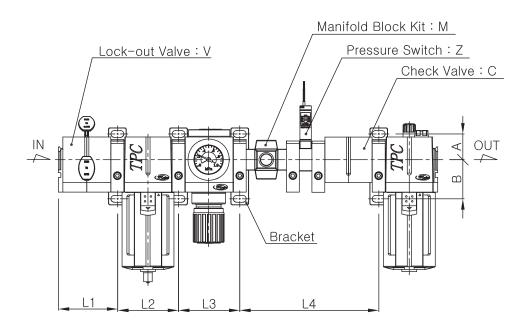
### ▶ 3/4″ PL5

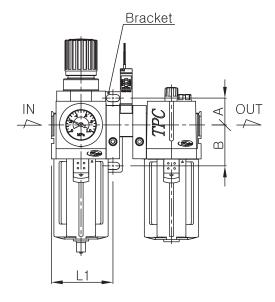


### ▶ 1″ PL5



# The mounting position of bracket (PC2~PC5 Series)





Attachment		С			М			V			Ζ			CM			С	V			CZ			М	V	
Туре	L1	L2	L3	L1	L2	L3	L4	L1	L2	L3	L1	L2	L3	L4												
PC2	40	40	40	40	40	40	40	40	40	40	40	12	40	40	80	40	40	40	40	40	40	52	40	40	40	40
PC3	56	56	56	56	56	49	56	56	56	56	56	13	56	56	105	56	56	56	56	56	56	69	56	56	56	49
PC4	72.7	75.4	74.4	72.7	75.4	65.4	72.7	75.4	75.4	72.7	75.4	31.4	72.7	75.4	139.8	72.7	75.4	75.4	74.4	72.7	75.4	105.8	72.7	75.4	75.4	65.4
PC5	-	-	-	-	-	-	92.7	95.4	95.4	92.7	95.4	36.4	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Attachment		ΜZ			V	Z			CN	ΛV			CMZ			C/	ΙZ			M\	VΖ			CN	IVZ	
Туре	L1	L2	L3	L1	L2	L3	L4	L1	L2	L3	L4	L1	L2	L3	L1	L2	L3	L4	L1	L2	L3	L4	L1	L2	L3	L4
PC2	40	40	52	40	40	40	12	40	40	40	80	40	40	92	40	40	40	52	40	40	40	52	40	40	40	92
PC3	56	56	62	56	56	56	13	56	56	56	105	56	56	118	56	56	56	69	56	56	56	62	56	56	56	118
PC4	72.7	75.4	96.8	72.7	75.4	75.4	31.4	72.7	75.4	75.4	139.8	72.7	75.4	171.2	72.7	75.4	75.4	105.8	72.7	75.4	75.4	96.8	72.7	75.4	75.4	171.2
PC5	-	-	-	92.7	95.4	95.4	36.4	_	-	-	_	-	-	-	-	-	-	-	-	_	_	-	-	-	-	-

Attachment	(	)	\	/	Ζ		CV		С	Z	V	Z		CVZ	
Туре	L1	L2	L1	L2	L1	L1	L2	L3	L1	L2	L1	L2	L1	L2	L3
PC2A	40	40	40	40	40	40	40	40	40	52	40	40	40	40	52
PC3A	56	56	56	56	56	56	56	56	56	69	56	56	56	56	69
PC4A	72.7	74.4	72.7	75.4	72.7	72.7	75.4	74.4	72.7	105.8	72.7	75.4	72.7	75.4	105.8
PC5A	-	-	92.7	95.4	92.7	-	-	-	-	-	92.7	95.4	-	-	-

Attachment	١	Λ	١	/	- 2	7		MV		М	Ζ		VZ			MVZ	
Туре	L1	L2	L1	L2	L1	L2	L1	L2	L3	L1	L2	L1	L2	L3	L1	L2	L3
PC2B	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
РС3В	56	56	56	56	56	56	56	56	56	56	56	56	56	56	56	56	56
PC4B	72.7	75.4	72.7	75.4	72.7	75.4	72.7	75.4	75.4	72.7	75.4	72.7	75.4	75.4	72.7	75.4	75.4
PC5B	-	-	92.7	95.4	92.7	95.4	-	-	_	-	-	92.7	95.4	95.4	-	-	-

L1: from inlet to the mounting hole of 1st bracket

L2: from the mounting hole of 1st bracket to 2nd bracket's

L3: from the mounting hole of 2nd bracket to 3rd backet's

L4: from the mounting hole of 3rd bracket to 4th bracket's

For the size of A and B, please refer to the dimensions.

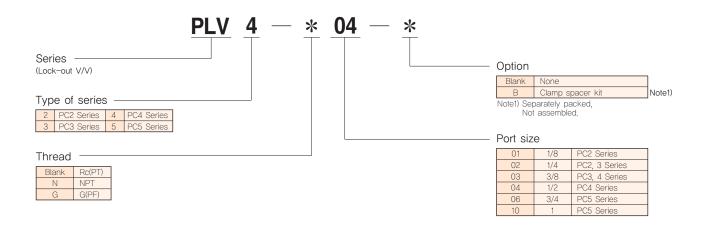
# Modular Lock Out Valve

This valve provides a safety lockout to prevent accidental machine start-up. When the slider is shifted into the lockout position, inlet air is blocked and downstream air is exhausted to the atmosphere.

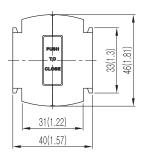


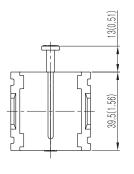
# Standard Specifications

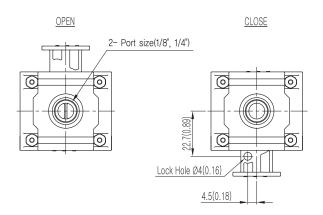
Specifications	PLV2	PLV3	PLV4	PLV5
Port size	1/0" 1/1"	1/4", 3/8"	2/0" 1/2"	3/4", 1"
RC(PT), NPT, G(PF)	1/0 , 1/4	1/4 , 5/6	3/0 , 1/2	3/4 , 1
Type of exhaust		Silenc	er exhaust	
Proof pressure (MPa)		1.5(20	00psi)	
Max. operating pressure (MPa)		1.0(1	40psi)	
Regulating range (MPa)		0.05 -	- 1.0(7~140	)psi)
Ambient and media temperature (°C)		<b>−5</b> ~	60(23~140	`F)
Weight (kg)	0.1(0.22lb)	0.24(0.53lb)	0.38(0.84lb)	0.88(1.94lb)



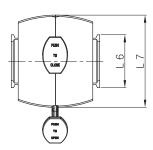
# **■ PLV2 Dimensions**



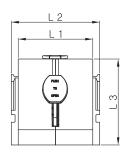


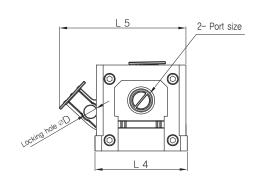


# ■ PLV3, 4, 5 Dimensions



	Port size									
Series	Rc(PT), NPT, G(PF)	L 1	L 2	L 3	L 4	L 5	L6	L 7	D	Remarks
PLV3	1/4, 3/8	46 (1.81)	56 (2.2)	49 (1.93)	56 (2.2)	70.2 (2.76)	33 (1.3)	56 (2.2)	7.5 (0.3)	
PLV4	3/8, 1/2	59 (2.32)	70 (2.76)	68 (2.68)	73 (2.87)	100 (3.94)	41.9 (1.65)	71 (2.8)	10 (0.39)	
PLV5	3/4, 1	74 (2.91)	89 (3.5)	90 (3.54)	98 (3.86)	131.9 (5.19)		98 (3.86)	10 (0.39)	





# Modular Check Valve

The modular check valve is used to prevent downstream pressure loss.

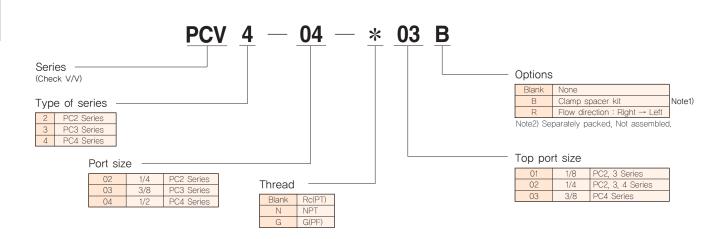
Acting as a one-way directional flow valve, this device is generally installed downstream of the regulator.



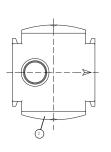


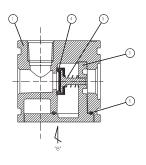
# Standard Specifications

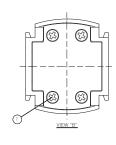
Specifications	PCV2	PCV3	PCV4
Port size	1/4 " Hole	3/8 " Hole	1/2 " Hole
(no threads)	1/4 11016	3/0 11016	1/2 11016
Top port size	1/8″, 1/4″	1/8″, 1/4″	1/4″, 3/8″
Rc(PT), NPT, G(PF)	1/0 , 1/4	1/0 , 1/4	1/4 , 3/0
Max. flow capacity	1,200	3,500	5,000
(N ℓ /min)	(42scfm)	(124scfm)	(177scfm)
Weight (kg)	0.01 (0.02lb)	0.23(0.51lb)	0.43(0.95lb)



# **■ PCV2 Construction**



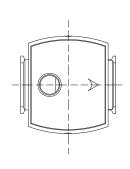


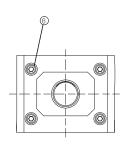


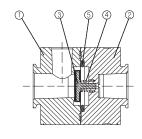
### Main part list

No.	Description	Material	Remarks
1	Body	Aluminum	
2	F-body cover	Nylon	
3	Body cover	Aluminum	
4	Valve assembly	Brass+NBR	
(5)	Spring	Stainless steel	
6	Gasket of body cover	NBR	
7	Bolt of cover	Rolled steel	

# **■ PCV3, 4 Construction**



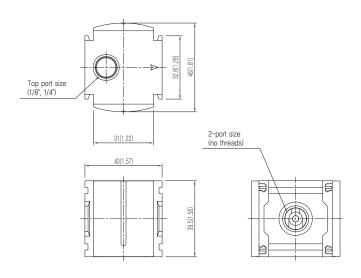




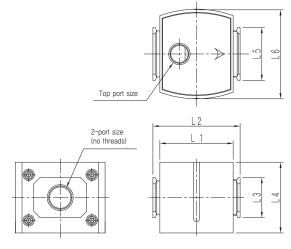
### Main part list

No.	Description	Material	Remarks
1	Body R	Aluminum	
2	Body L	Aluminum	
3	Valve assembly	Brass+NBR	
4	Return spring	Stainless steel	
(5)	Gasket	NBR	
6	Wrench bolt	Rolled steel	

# **■ PCV2 Dimensions**



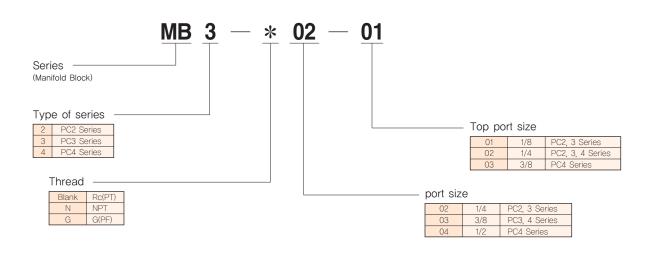
# **PCV3, 4 Dimensions**



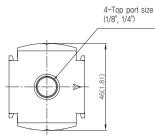
Series	Main dimensions								
	port size (no threads)	Top port size R(PT),NPT,G(PF)	L 1	L 2	L 3	L 4	L 5	L 6	Remarks
PCV3	3/8"	1/8, 1/4	46 (1.81)	56 (2.2)	45 (1.77)	49 (1.93)	33 (1.3)	56 (2.2)	
PCV4	1/2"	1/4, 3/8	58 (2.28)	69 (2.72)	31.8 (1.25)	56 (2.2)	41.9 (1.65)	71 (2.8)	

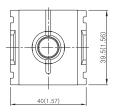
# Modular Manifold Block

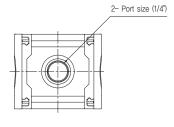




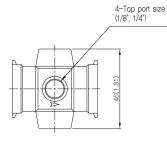


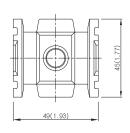


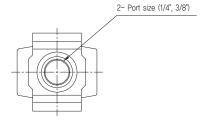




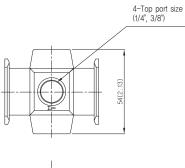
# ■ MB3 Dimensions

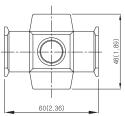


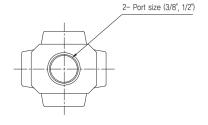




# ■ MB4 Dimensions

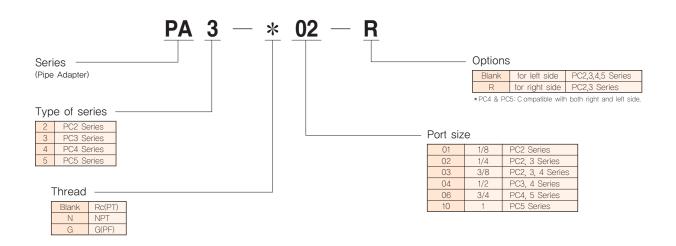




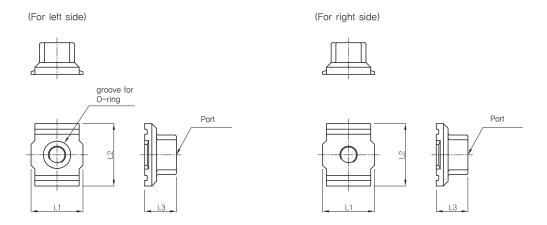


# Modular Pipe Adapter



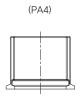


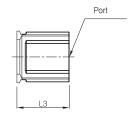
### GTEK AUTOMATION 26212 Dimension Drive, Suite 150 Lake Forest, CA 92630 Ph. 949-680-4242 www.gtek-automation.com PA2, 3 Dimensions

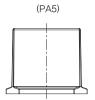


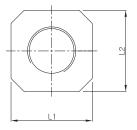
Series	Main dimensions				
	Port size Rc(PT),NPT,G(PF)	L1	L2	L3	
PA2	1/8, 1/4, 3/8	32.8 (1.29)	39.4 (1.55)	20 (0.79)	
PA3	1/4, 3/8, 1/2	33 (1.3)	45	25 (0.98)	

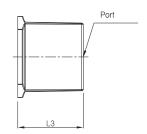
#### **■ PA4, 5 Dimensions**











	Main dimensions				
Series	Port size Rc(PT),NPT,G(PF)	L1	L2	L3	
PA4	3/8, 1/2, 3/4	41.9 (1.65)	31.6 (1.24)	32 (1.26)	
PA5	3/4, 1	49.6 (1.95)	49.6 (1.95)	40 (1.57)	

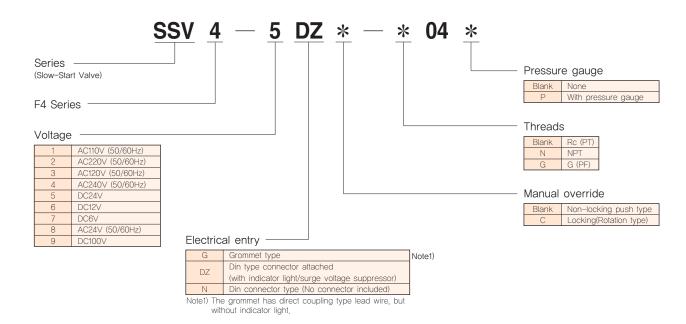
#### Slow-Start Valve



#### Standard Specifications

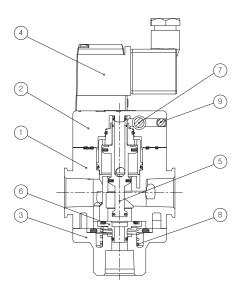
Fluid	Air			
Operating pressure range	0.3~1.0 MPa(44~140psi) (3~10 kgf/cm²)			
Max fluid and ambient temperature		Max 50°C	C(122°F)	
Allowable voltage	-15 ~ +10 % of rated voltage		of rated voltage	
May appreting frequency	2 position	5	c/s	
Max. operating frequency	3 positions	3	3 c/s	
Min. operating frequency	1 time per	30 days(b	ased on KS B6356)	
Lubrication	Non lube		lube	
Impact / Vibration resistance	30G / 5G (8.3~200 Hz)			
Protection structure	Dust proof			
Position of installation	No rest	iction (ho	rizontal, vertical)	
Manual operation		Non Lo	ocking	
Lead wire	G	ommet, D	Din terminal	
Voltage		24V DC,	12V DC	
Effective cross section (Cv)	Over 63 mm² (3.5) (0.098 in²)			
Dower consumption (AC)	Inrush	5.6 VA(5	0 Hz), 5.0 VA(60 Hz)	
Power consumption (AC)	Holding	3.3 VA(5	0 Hz), 2.3 VA(60 Hz)	
Power consumption (DC)	1.8W / 2W(Lamp)			

#### How to order



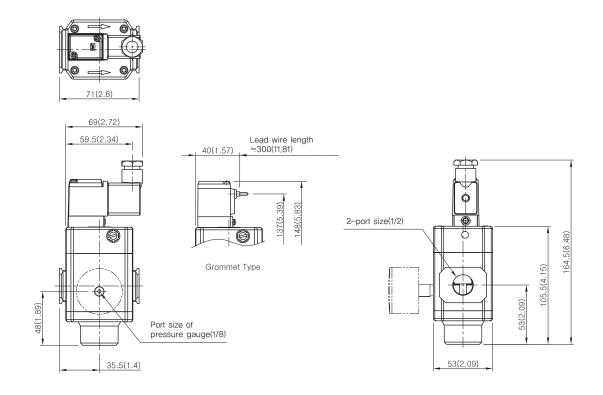
## Slow-Start Valve

#### Construction



Main Parts / Parts List

No.	Description	Material	Remarks
1	Body	Aluminum	
2	T-Cover	Aluminum	
3	B-Cover	Aluminum	
4	Pilot ass'y	-	
(5)	Piston	Aluminum	
6	Poppet	Brass	
7	Needle	Brass	
8	Poppet Spring	Stainless steel	
9	Steel ball	Stainless steel	



#### **Pressure Switch**



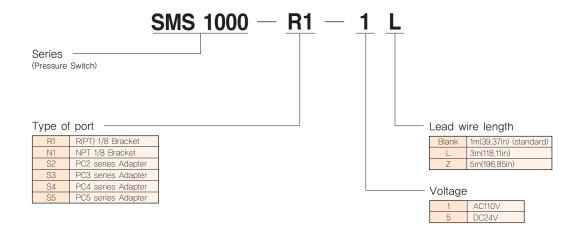
#### Standard Specifications

Fluid	Air	
Ambient and fluid temperature (℃)	-5 ~60(23~140°F) (Non-freezing)	
Operating pressure range (MPa)	0.1 ~ 0.4(15~60psi)	
Proof pressure (MPa)	1.0(140psi)	
Max. pressure (MPa)	0.7(100psi)	
Hysteresis (MPa)	0.16(24psi)	
Scale variation (MPa) $\pm 0.05$ (7psi)		
Repeatability (MPa)	±0.05(7psi)	
Contact	1a	
Lead wire length	1m(39.75in) standard (grommet type)	
Port size R(PT), NPT	1/8″	
Weight (kg)	0.042(0.09lb)	

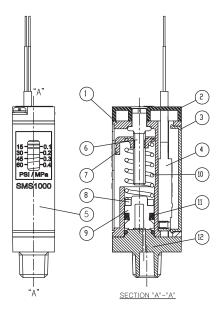
#### Auto-switch specification

Applied model	W8H	
Voltage	DC24V AC110V	
Electric current	5~40mA	5~20mA

#### How to order

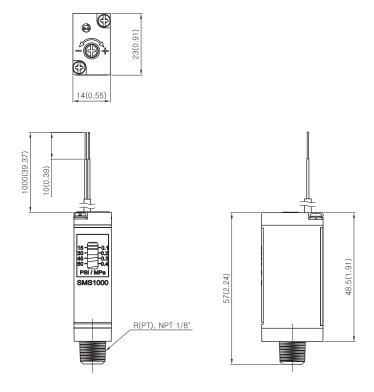


### GTEK AUTOMATION 26212 Dimension Drive, Suite 150 Lake Forest, CA 92630 Ph. 949-680-4242 www.gtek-automation.com Construction



Main Parts / Parts List

	B i . i .	Maria 251	Б
No.	Description	Material	Remarks
1	Body	Nylon	
2	Top cover	Resin	
3)	Body back cover	Resin	
4	Auto switch ass'y	_	
(5)	Name plate	Resin	
6	Adjustment screw	Rolled steel	
7	Pointer	Rolled steel	
(8)	Magnet	Rare earth magnet	
9	Piston	Polyacetal	
(10)	Spring	SUS304	
(1)	Miniseal Y type	NBR	
(12)	PT fittings	Zinc die cast	



**SMS1000** 

Adapter Type

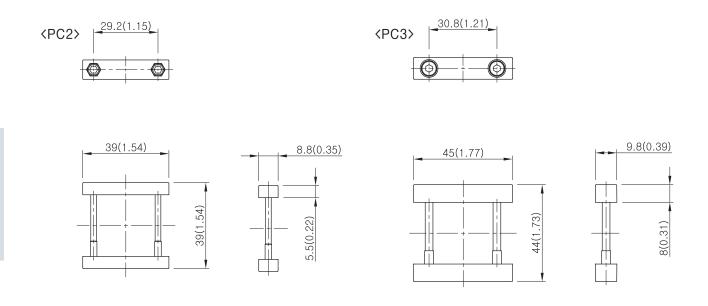
Series	Dimens	Remarks		
Series	L1	L2	L3	Nemains
PC2 Series	12(0.47)	44.5(1.75)	88(3.46)	
PC3 Series	13(0.51)	51(2.01)	94.5(3.72)	
PC4 Series	26(1.02)	39(1.54)	82(3.23)	
PC5 Series	31(1.22)	57.5(2.26)	101(3.98)	

Bracket Type

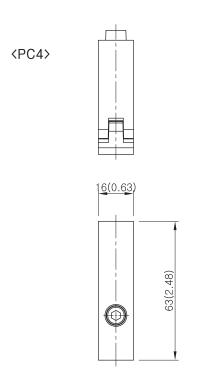
# Modular Clamp Spacer kit

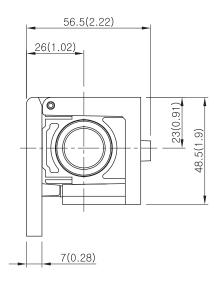
#### Accessories Modular Clamp Spacer kit

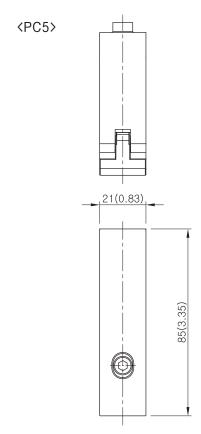


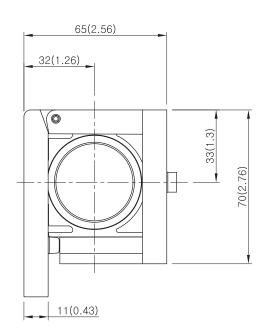


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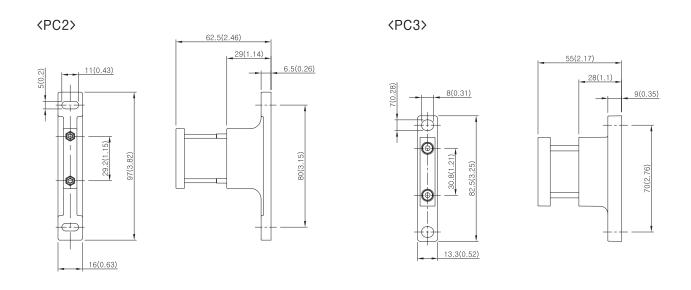




#### Accessories

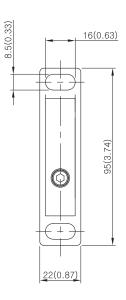
#### T-Bracket assembly

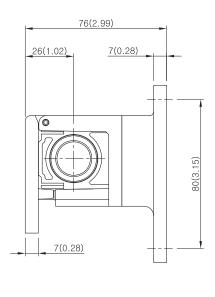




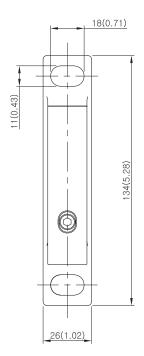
## T-Bracket assembly

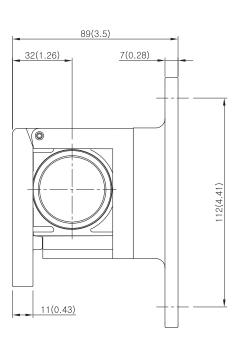
<PC4>





<PC5>

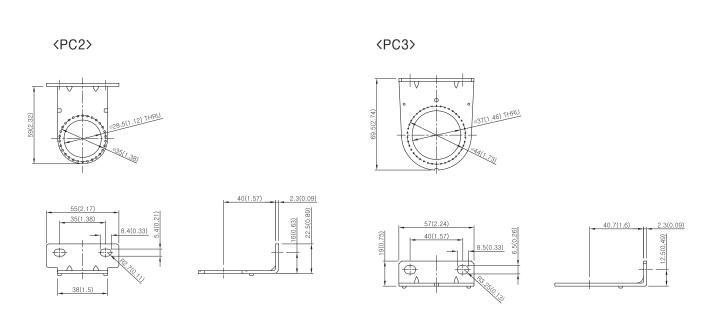




## L-Bracket unit

## Accessories L-Bracket unit

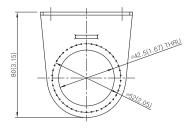


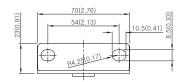


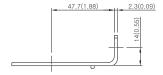
## L-Bracket unit

#### Dimensions

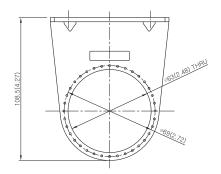


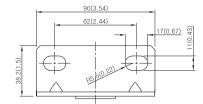


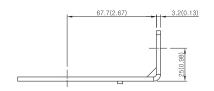




#### <PC5>









#### **■** Standard Specifications

Specifications	PC2	PC3	PC4	PC5
Item number	PF2-33-001-01	PF3-33-001-01	PF4-33-001-01	PF5-33-001-01
Material	Rolled steel	Rolled steel	Rolled steel	Rolled steel



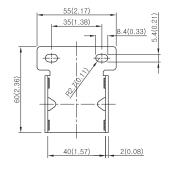


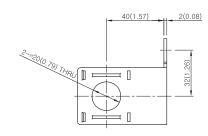


#### Dimensions

<PC2>



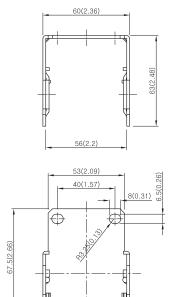


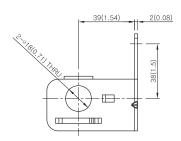


## C-Bracket unit

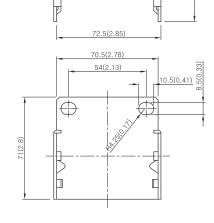
#### Dimensions



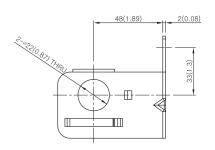




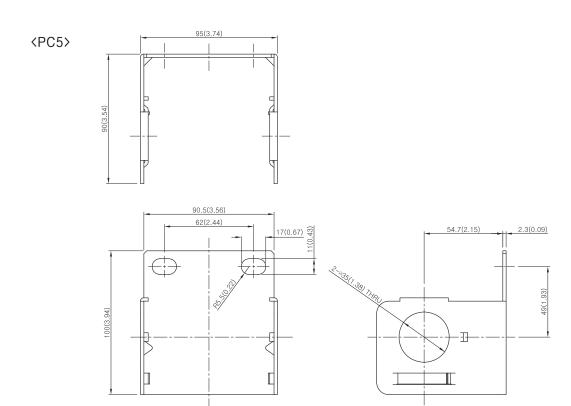




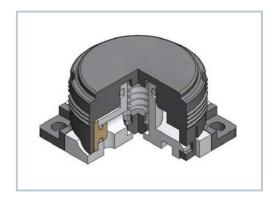
74.5(2.93)



## Accessories C-Bracket unit



#### **Built-In Check Valve**

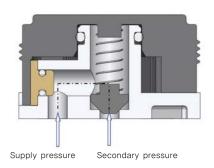


Built—In Check Valve exhausts pressure which is the minimum upstream pressure at which the valve will operate and prevents a counter flow of the fluid.

#### Specifications

Fluid	Air	
Ambient and fluid temperature (°C)	-5~60(23~140°F) (Non-freezing)	
Operating pressure range (MPa)	under 0.15(20psi)	
Applicable standard	PC2-5 series	

#### Construction



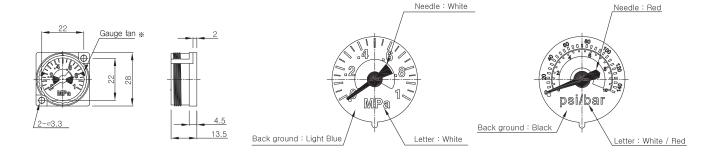
#### **Tamper Resistant Kit**



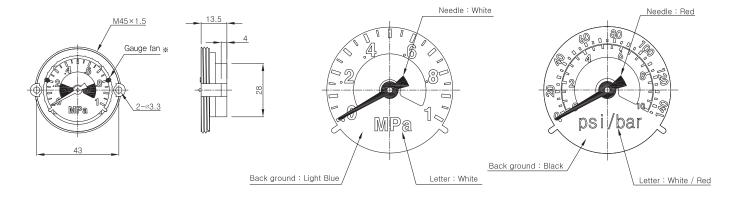
It helps prevent unauthorized adjustment to the pressure setting.



#### Integral pressure gauge ( $\phi$ 24)



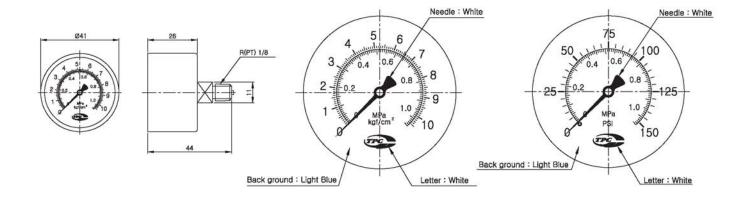
#### Integral pressure gauge ( $\phi$ 36)



\*\* The settable gauge fan for the regulator and piggyback regulator contains a visual reference that allows the user to display specific pressure ranges that is needed for certain applications.

Gauge	Pressure range	Applicable standard	Remarks
Integral pressure gauge( $\phi$ 24)	Max 1.0	PC2, 3 series	Not sold separately
Integral pressure gauge( $\phi$ 36)	(140 psi)	PC4, 5 series	Not sold separately

#### Pressure gauge



Item no	Pressure range (MPa)	Applicable standard	Remarks
PR2-49-002-01	Max 0.2(30psi)		
PR2-49-004-01	Max 0.4(60psi)	PC2~PC5 series	Sold separately
PR2-49-010	Max 1.0(140psi)		

#### **Precautions**

#### **Products Precautions for Slow Start Valve**

#### Manual operation

#### [Lock C type]

Turn manual button on the pilot valve coil side clockwise (to digit "0") using a screwdriver Manual operation shall be released if the button is turned counterclockwise (to digit "1")

#### [Non-Lock Push]

Press manual button on the pilot valve coil side using device such as driver. It immediately returns to automatic after releasing the manual button.

#### Piping line

- 1) The arrow "→" indicates the flow direction of the compressed air.
  - No. 1 (P) port inlet is on the opposite direction of the arrow and
  - No. 2 (A) port outlet is on the arrow direction.
  - No. 3 (R) port exhaust is on the vertical direction to the arrow direction.
- 2) Check No. 1 (P) port which is the inlet of the compressed air and connect it. Air leakage shall occur if air is supplied from other pot.
- 2) Connect this product to the outlet of the F.R.L, if F.R.L. combination set is needed.
- 3) Connect lubricator to the inlet of this product if connection of lubricator is needed.

  If lubricator is connected to the outlet, oil shall flow back to the exhaust.

#### Use environment

- 1) Take actions against freezing if this product is used at low temperature.
- 2) Attach silencer to No. 3(R) port if the product is used in dusty area or valve switchover noise is serious.

#### Wiring and use precautions

- 1) Be care of safety of operation of driving device when electronic valve or driving device is connected to the outlet of the product.
- 2) Consult us if electronic valve is continuously used. Otherwise the capacity of electronic valve shall deteriorate and other peripherals shall be badly affected due to the over heat of coil and resulting temperature increase.
- 3) When electronic valve is used on the secondary side of this product, use electronic valve after confirming that the outlet pressure equals to the inlet pressure through pressure gauge.
- 4) If pressure remained at outlet (port No. 2), low speed air supply function does not work even though the pilot valve operates.



### General Terms and conditions of sales

#### Afficiaca

#### I. GENERAL SCOPE OF ORDER

Your purchase order is accepted subject to the following terms and conditions. These terms and conditions constitute the entire agreement between the parties with respect to the transaction covered by it ("Agreement"). No modification or wavier of any of the terms and conditions contained herein shall be effective unless agreed to in writing by an officer of TPC Pneumatics, ("Seller"). THIS ACCEPTANCE MAY CONTAIN ADDITIONAL OR DIFFERENT TERMS FROM THOSE CONTAINED IN YOUR PURCHASE ORDER OR WRITTEN OFFER; IF SO, THIS ACCEPTANCE IS EXPRESSLY CONDITIONAL ON YOUR ASSENT TO THE ADDITIONAL OR DIFFERENT TERMS, YOUR ACCEPTANCE OF THE GOODS OR EQUIPMENT SUPPLIED HEREUNDER SHALL CONSTITUTE ACCEPTANCE OF THE ADDITIONAL OR DIFFERENT TERMS.

#### II. PRICES AND TAXES

All prices are F.O.B. point of shipment, as designated by Seller, unless otherwise stated. Stated prices apply only to the specific quantities and delivery scheduled shown and do not include any applicable federal, state or local taxes, duties or assessments. Applicable taxes and assessments will be included at the time of invoice and paid by Buyer.

#### III. CANCELLATIONS AND CHANGES

Buyer shall not have any right to cancel orders or make changes in the drawings, specifications, quantities, and/or other descriptions as to any Goods of Equipment covered by this Agreement except as expressly agreed to in writing, by Seller. A cancellation or changed order shall be a material breach of the contract entitling Seller to all remedies available at law.

#### IV. FORCE MAJEURE

In the event either party is unable to fully perform its obligations due to labor disputes, labor or material shortages, forces of nature, or other circumstances beyond its control, that party shall be relieved of its obligations to the extent it is unable to perform. provided timely written notice thereof is given to the other party. A change in Governmental regulations after an order is placed shall not constitute a force majeure event. Under no circumstances, however, shall Buyer be relieved of the obligation to pay for Goods and Equipment shipped or manufactured pursuant to Buyer's purchase order prior to the date Seller receives such notice, Buyer further agrees to reimburse Seller for any and all costs incurred by Seller in terminating or suspending this agreement including but not limited to engineering costs, costs of material ordered for the Goods or Equipment, disposal costs for such material, storage fees, cancellation costs and reasonable attorneys' fees and damages incurred by Seller in canceling, its orders. Buyer further agrees to hold Seller harmless from and indemnify Seller for any commitments made by Seller prior to the date Seller receives such notice.

#### V. SHIPMENT AND DELIVERY

All delivery dates are estimates only. Seller's only obligation with respect to delivery dates shall be to use reasonable efforts to meet same. Title and risk of loss shall pass to Buyer at the F.O.B. point. Unless otherwise agreed in writing, Buyer shall be responsible for all transportation and shipping costs from the F.O.B. point. Seller will ship using appropriate means, and shall not be liable for any delays, breakage, loss or damage after having made delivery in good order to the carrier. All claims for loss or damage in transit are to be made by Buyer directly to the carrier. Notwithstanding,

buyer agrees that it will inspect the Goods or Equipment within five (5) days of receipt, and shall notify Seller of any claim for loss or damage made to the carrier days from the date of invoice. No discount is allowed for earlier payments. Installation delays caused by the Buyer for any reason shall not constitute grounds for withholding final payment to Seller. Seller reserves the right to alter or suspend credit terms, require C.O.D. or advance payment. whenever Seller has reasonable doubt as to Buyer's credit worthiness. If Buyer becomes delinquent in payment or refuses to accept C.O.D. shipment, Seller shall have the right, in addition to any other right it may have to cancel any order of Buyer's, withhold further deliveries, declare all unpaid amounts for goods and equipment previously delivered immediately due and payable, and defer and/or condition shipment, installation or other assistance. Any amounts more than thirty (30) days past due will be subject to an interest charge of 1 1/2% per month. All costs and expenses incurred by Seller as a result of non-payment or delinquent payment by Buyer, including collection costs, interest, and reasonable attorney's fees, shall be paid by Buyer.

#### VII. WARRANTY

This product is warranted by TPC Pneumatics, Santa Fe Springs, California to be its intended purpose and free from defects in material and workmanship for one year from the date of Buyer's purchase. This warranty is limited to repairing or replacing, free of charge, defective products. Buyer will notify TPC Pneumatics or an authorized dealer of TPC Pneumatics in writing within the warranty period, within fifteen (15) days of discovery of any alleged defect. and will permit TPC Pneumatics or its representatives to make such investigation, examination, and tests as TPC Pneumatics deems appropriate. If requested by TPC Pneumatics Buyer will return the alleged defective product to TPC Pneumatics factory at Santa Fe Springs, CA, freight prepaid, for examination and testing. If TPC Pneumatics determines that the product is defective. TPC Pneumatics will repair or replace the ITEM F.O.B manufacturer's factory. If Buyer modifies the products or uses any attachment to the product not specifically authorized or supplied by TPC Pneumatics then all warranties whatsoever shall be void. This warranty does not cover any defect, malfunction or failure caused by or resulting from improper or unauthorized service, maintenance. installation, repair or use not within the working specifications for which this product was designed, or from abuse, neglect, tampering with, opening, accident or any other cause beyond the control of the TPC Pneumatics. This warranty is made only to the original purchaser, and is effective only upon presentation of evidence of date of purchase. THIS WARRANT IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, WITHOUT LIMITATION, ANY WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, AND ALL SUCH WARRANTIES ARE HEREBY DISCLAIMED AND EXCLUDED BY SELLER. The repair or replacement of defective products as provided herein is the sole and exclusive remedy provided hereunder and Seller will not be liable for any further losses, damages, or expenses, including incidental or consequential damages, directly or indirectly arising from the sales or use of this product.

#### VIII. FIRE/EXPLOSION PROOF DESIGN

The equipment delivered hereunder will not be fire or explosion proof unless Buyer has specifically requested same as part of its written specifications and then only to the extent expressly specified by Buyer. Buyer agrees to indemnify and hold harmless Seller, its affiliated companies, officers, directors and employees

#### General Terms and conditions of sales America

with respect to any and all claims for bodily injury, property damage or economic loss, including reasonable attorney's fees and expenses, incurred as a result of any claims, including claims by Buyer's employees, arising out of a fire or explosion involving the Equipment, provided that Seller complied with Buyers Seller will maintain special tooling in accordance with its usual practice. To the extent practicable, special tooling shall be identified by appropriate markings. Unless otherwise stated herein, prices for special tooling do not include transportation costs, storage beyond completion of the order, or costs of marking or packaging. Buyer shall pick up and remove all special tooling, within 30 days after completion of the order. If buyer fails to do so Seller may dispose of such in any manner it deems appropriate without any liability therefore. Buyer shall be liable for all storage and disposal costs incurred by Seller, Seller shall have a lien on the special tooling to secure all outstanding obligations of Buyer.

#### X. PATENTS-TRADEMARKS

Warranty shall not apply with respect to claims for patent infringement to the extent that any Goods or Equipment purchased hereunder are (1) manufactured to the Buyer's specifications, (2) used in combination with goods or equipment not purchased from Seller in a manner which infringes a patent covering the combination, or (3) used in a manner not reasonably anticipated by Seller. Seller's obligation hereunder is conditioned upon the Buyer giving Seller prompt written notice of any infringement claim and cooperating fully with respect to the defense of such claim. In addition, upon Seller's request, Buyer shall turn over to Seller control of the settlement and/or litigation of such claim. In the event an infringement claim is asserted with respect to Goods or Equipment purchased hereunder, Seller may at its option replace or modify such Goods or Equipment to no longer infringe upon patent claim.

#### XI. GOVERNMENT CONTRACTS

If the Goods or Equipment are purchased under a government contract or sub – contract, Buyer shall promptly notify Seller in writing, of those provisions of any Government procurement laws and regulations which are required to be included in the contract covering the Goods or Equipment ordered. If such provisions substantially increase Seller's costs or liability, Seller shall have the right to terminate this contract and Buyer agrees to pay Seller all costs, but no profits, incurred by Seller or, at Seller's option, Buyer shall pay Seller such additional costs as part of this purchase order.

#### XII. LIMITATIONS OF REMEDIES

Seller shall not be liable for any incidental, consequential, special or punitive damages arising from the sale or use of any Goods or Equipment purchased hereunder or its performance or failure to perform any of its obligations to which these terms and condition apply whether the claims be in contract or tort, including negligence or strict liability. Buyer's sale and exclusive remedy after acceptance of the Goods or Equipment shall be the remedy available under the warranty provisions.

#### XIII. MISCELLANEOUS

The rights and liabilities of the parties with respect to any transaction covered by these terms and conditions shall be in accordance with the laws of the State of California. The United Nations Convention on Contracts for the International Sale of Goods shall not apply. The invalidity of any part of these terms and

conditions shall not affect the validity of the remaining provision. Buyer's rights and obligations hereunder may not be assigned without the prior written consent of Seller. All claims against Seller must be made within one (1) year of the date the first Goods or Equipment are delivered hereunder. In addition to the rights and remedies set forth herein, Seller reserves all other rights and remedies it may have under applicable law. No waiver of any of Seller's rights or remedies shall be effective unless made in writing by an officer of Seller.

#### XV. RESERVATION OF SECURITY INTEREST

Buyer grants to Seller a purchase money security interest in the Goods or Equipment supplied hereunder, Failure of Buyer to make any payment when due shall entitle Seller, in its sole discretion, to declare all obligations of Buyer immediately due and payable; in such event Seller shall have all the rights and remedies of a secured party under applicable law. Buyer agrees to execute upon request such documents which may be deemed necessary or appropriate by Seller to create, perfect and maintain the perfection of its security interest under applicable law. Buyer hereby appoints Seller as its attorney to sign and file a financial statement and such other documents as Seller deems necessary to create, file, perfect and maintain the protection of its security interest. Buyer shall not pledge or otherwise encumber the Goods or Equipment prior to making full payment or all amounts due hereunder and prior to moving such goods shall notify Seller of the new location for such Goods or Equipment.

#### XVI. BUYER'S OBLIGATION: PRODUCT SAFETY

Buyer shall regularly train employees in the safe use of the Goods or Equipment, shall maintain the Goods or Equipment in good working order with all safety devices installed and in operable condition. Buyer agrees to add, at Seller's cost, such additional warnings and safety devices as Seller requests, and to forward such notices or requests to any purchaser from Buyer. Buyer agrees to release and defend Seller from and against all claims, actions or suits by third parties, including Buyer's employees seeking recovery for damages or injury caused in whole or in part by Buyers breach of this provision; Buyer shall indemnify Seller for all liability, costs and damages incurred by it including reasonable attorney's fees caused by or arising out of, in whole or in part, Buyer's breach of this provision.

#### XVII. ARBITRATION

The parties agree to submit all disputes between them arising out of or related to this Agreement or the breach, alleged breach or interpretation thereof to binding arbitration. With thirty (30) days after either party has notified the other in writing that it is submitting a dispute to arbitration, one arbitrator shall be chosen under the rules of the American Arbitration Association ("AAA") pertaining to commercial disputes. The ensuing arbitration shall be held in Los Angeles, California. The arbitration shall be conducted according to the Commercial Arbitration Rules of the AAA except that the AAA shall not have authority to make any award for damages excluded herein, ANY AND ALL DISPUTES SHALL BE SUBMITTED TO ARBITRATION HEREUNDER WITHIN ONE (1) YEAR FROM THE DATE THEY FIRST AROSE OR BE FOREVER BARRED. The arbitration award shall be by a written decision and shall be final and binding. The decision of the arbitrators may be entered and enforced by any court or competent jurisdiction.

### General Terms and conditions of sales

#### I. GENERAL SCOPE OF ORDER

Your purchase order is accepted subject to the following terms and conditions. These terms and conditions constitute the entire agreement between the parties with respect to the transaction covered by it ("Agreement"). No modification or wavier of any of the terms and conditions contained herein shall be effective unless agreed to in writing by an officer of Tanhay Corporation. ("Seller"). THIS ACCEPTANCE MAY CONTAIN ADDITIONAL OR DIFFERENT TERMS FROM THOSE CONTAINED IN YOUR PURCHASE ORDER OR WRITTEN OFFER: IF SO, THIS ACCEPTANCE IS EXPRESSLY CONDITIONAL ON YOUR ASSENT TO THE ADDITIONAL OR DIFFERENT TERMS, YOUR ACCEPTANCE OF THE GOODS OR EQUIPMENT SUPPLIED HEREUNDER SHALL CONSTITUTE ACCEPTANCE OF THE ADDITIONAL OR DIFFERENT TERMS.

#### II. PRICES AND TAXES

All prices are F.O.B. point of shipment, as designated by Seller, unless otherwise stated. Stated prices apply only to the specific quantities and delivery scheduled shown and do not include any applicable federal, state or local taxes, duties or assessments. Applicable taxes and assessments will be included at the time of invoice and paid by Buyer.

#### III. CANCELLATIONS AND CHANGES

Buyer shall not have any right to cancel orders or make changes in the drawings, specifications, quantities, and/or other descriptions as to any Goods of Equipment covered by this Agreement except as expressly agreed to in writing, by Seller. A cancellation or changed order shall be a material breach of the contract entitling Seller to all remedies available at law.

#### IV. FORCE MAJEURE

In the event either party is unable to fully perform its obligations due to labor disputes, labor or material shortages, forces of nature, or other circumstances beyond its control, that party shall be relieved of its obligations to the extent it is unable to perform, provided timely written notice thereof is given to the other party. A change in Governmental regulations after an order is placed shall not constitute a force majeure event. Under no circumstances, however, shall Buyer be relieved of the obligation to pay for Goods and Equipment shipped or manufactured pursuant to Buyer's purchase order prior to the date Seller receives such notice. Buyer further agrees to reimburse Seller for any and all costs incurred by Seller in terminating or suspending this agreement including but not limited to engineering costs, costs of material ordered for the Goods or Equipment, disposal costs for such material, storage fees, cancellation costs and reasonable attorneys' fees and damages incurred by Seller in canceling, its orders. Buyer further agrees to hold Seller harmless from and indemnify Seller for any commitments made by Seller prior to the date Seller receives such notice.

#### V. SHIPMENT AND DELIVERY

All delivery dates are estimates only. Seller's only obligation with respect to delivery dates shall be to use reasonable efforts to meet same. Title and risk of loss shall pass to Buyer at the F.O.B. point. Unless otherwise agreed in writing, Buyer shall be responsible for all transportation and shipping costs from the F.O.B. point. Seller will ship using appropriate means, and shall not be liable for any delays, breakage, loss or damage after having made delivery in good order to the carrier. All claims for loss or damage in transit are to be made by Buyer directly to the carrier. Notwithstanding, buyer agrees that it

will inspect the Goods or Equipment within five (5) days of receipt, and shall notify Seller of any claim for loss or damage made to the carrier days from the date of invoice. No discount is allowed for earlier payments. Installation delays caused by the Buyer for any reason shall not constitute grounds for withholding final payment to Seller. Seller reserves the right to alter or suspend credit terms, require C.O.D. or advance payment, whenever Seller has reasonable doubt as to Buyer's credit worthiness. If Buyer becomes delinquent in payment or refuses to accept C.O.D. shipment, Seller shall have the right, in addition to any other right it may have to cancel any order of Buyer's, withhold further deliveries, declare all unpaid amounts for goods and equipment previously delivered immediately due and payable, and defer and/or condition shipment, installation or other assistance. Any amounts more than thirty (30) days past due will be subject to an interest charge of 1 1/2% per month. All costs and expenses incurred by Seller as a result of non-payment or delinquent payment by Buyer, including collection costs, interest, and reasonable attorney's fees, shall be paid by Buyer.

#### VII. WARRANTY

This product is warranted by Tanhay Corporation. Seoul, Korea to be its intended purpose and free from defects in material and workmanship for one year from the date of Buyer's purchase. This warranty is limited to repairing or replacing, free of charge, defective products. Buyer will notify Tanhay Corporation or an authorized dealer of Tanhay Corporation in writing within the warranty period, within fifteen (15) days of discovery of any alleged defect, and will permit Tanhay Corporation or its representatives to make such investigation, examination, and tests as Tanhay Corporation deems appropriate. If requested by Tanhay Corporation Buyer will return the alleged defective product to Tanhay Corporation at Seoul, Korea, freight prepaid, for examination and testing. If Tanhay Corporation determines that the product is defective, Tanhay Corporation will repair or replace the ITEM F.O.B manufacturer's factory. If Buyer modifies the products or uses any attachment to the product not specifically authorized or supplied by Tanhay Corporation then all warranties whatsoever shall be void. This warranty does not cover any defect, malfunction or failure caused by or resulting from improper or unauthorized service, maintenance, installation, repair or use not within the working specifications for which this product was designed, or from abuse, neglect, tampering with, opening, accident or any other cause beyond the control of the Tanhay Corporation. This warranty is made only to the original purchaser, and is effective only upon presentation of evidence of date of purchase. THIS WARRANT IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, WITHOUT LIMITATION, ANY WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, AND ALL SUCH WARRANTIES ARE HEREBY DISCLAIMED AND EXCLUDED BY SELLER. The repair or replacement of defective products as provided herein is the sole and exclusive remedy provided hereunder and Seller will not be liable for any further losses, damages, or expenses, including incidental or consequential damages, directly or indirectly arising from the sales or use of this product.

#### VIII, FIRE/EXPLOSION PROOF DESIGN

The equipment delivered hereunder will not be fire or explosion proof unless Buyer has specifically requested same as part of its written specifications and then only to the extent expressly specified by Buyer. Buyer agrees to indemnify and hold harmless Seller, its affiliated companies, officers, directors and employees with respect to any and all claims for bodily injury, property damage or economic loss, including reasonable attorney's fees and expenses, incurred as

### General Terms and conditions of sales

a result of any claims, including claims by Buyer's employees, arising out of a fire or explosion involving the Equipment, provided that Seller complied with Buyers Seller will maintain special tooling in accordance with its usual practice. To the extent practicable, special tooling shall be identified by appropriate markings. Unless otherwise stated herein, prices for special tooling do not include transportation costs, storage beyond completion of the order, or costs of marking or packaging. Buyer shall pick up and remove all special tooling, within 30 days after completion of the order, If buyer fails to do so Seller may dispose of such in any manner it deems appropriate without any liability therefore. Buyer shall be liable for all storage and disposal costs incurred by Seller. Seller shall have a lien on the special tooling to secure all outstanding obligations of Buyer.

#### X. PATENTS-TRADEMARKS

Warranty shall not apply with respect to claims for patent infringement to the extent that any Goods or Equipment purchased hereunder are (1) manufactured to the Buyer's specifications, (2) used in combination with goods or equipment not purchased from Seller in a manner which infringes a patent covering the combination, or (3) used in a manner not reasonably anticipated by Seller. Seller's obligation hereunder is conditioned upon the Buyer giving Seller prompt written notice of any infringement claim and cooperating fully with respect to the defense of such claim. In addition, upon Seller's request, Buyer shall turn over to Seller control of the settlement and/or litigation of such claim. In the event an infringement claim is asserted with respect to Goods or Equipment purchased hereunder, Seller may at its option replace or modify such Goods or Equipment to no longer infringe upon patent claim.

#### XI. GOVERNMENT CONTRACTS

If the Goods or Equipment are purchased under a government contract or sub - contract, Buyer shall promptly notify Seller in writing, of those provisions of any Government procurement laws and regulations which are required to be included in the contract covering the Goods or Equipment ordered. If such provisions substantially increase Seller's costs or liability, Seller shall have the right to terminate this contract and Buyer agrees to pay Seller all costs, but no profits, incurred by Seller or, at Seller's option, Buyer shall pay Seller such additional costs as part of this purchase order.

#### XII. LIMITATIONS OF REMEDIES

Seller shall not be liable for any incidental, consequential, special or punitive damages arising from the sale or use of any Goods or Equipment purchased hereunder or its performance or failure to perform any of its obligations to which these terms and condition apply whether the claims be in contract or tort, including negligence or strict liability. Buyer's sale and exclusive remedy after acceptance of the Goods or Equipment shall be the remedy available under the warranty provisions.

#### XIII, MISCELLANEOUS

The rights and liabilities of the parties with respect to any transaction covered by these terms and conditions shall be in accordance with the laws of Korea. The United Nations Convention on Contracts for the International Sale of Goods shall not apply. The invalidity of any part of these terms and conditions shall not affect the validity of the remaining provision. Buyer's rights and obligations hereunder may not be assigned without the prior written consent of Seller, All claims against Seller must be made within one (1) year of the date the first Goods or Equipment are delivered hereunder. In addition to the rights and remedies set forth herein, Seller reserves all other rights and remedies it may have under applicable law. No waiver of any of Seller's rights or remedies shall be effective unless made in writing by an officer of Seller,

#### XV. RESERVATION OF SECURITY INTEREST

Buyer grants to Seller a purchase money security interest in the Goods or Equipment supplied hereunder. Failure of Buyer to make any payment when due shall entitle Seller, in its sole discretion, to declare all obligations of Buyer immediately due and payable; in such event Seller shall have all the rights and remedies of a secured party under applicable law. Buyer agrees to execute upon request such documents which may be deemed necessary or appropriate by Seller to create, perfect and maintain the perfection of its security interest under applicable law. Buyer hereby appoints Seller as its attorney to sign and file a financial statement and such other documents as Seller deems necessary to create, file, perfect and maintain the protection of its security interest. Buyer shall not pledge or otherwise encumber the Goods or Equipment prior to making full payment or all amounts due hereunder and prior to moving such goods shall notify Seller of the new location for such Goods or Equipment,

#### XVI, BUYER'S OBLIGATION: PRODUCT SAFETY

Buyer shall regularly train employees in the safe use of the Goods or Equipment, shall maintain the Goods or Equipment in good working order with all safety devices installed and in operable condition. Buyer agrees to add, at Seller's cost, such additional warnings and safety devices as Seller requests, and to forward such notices or requests to any purchaser from Buyer. Buyer agrees to release and defend Seller from and against all claims, actions or suits by third parties, including Buyer's employees seeking recovery for damages or injury caused in whole or in part by Buyers breach of this provision; Buyer shall indemnify Seller for all liability, costs and damages incurred by it including reasonable attorney's fees caused by or arising out of, in whole or in part, Buyer's breach of this provision.

#### XVII. ARBITRATION

The parties agree to submit all disputes between them arising out of or related to this Agreement or the breach, alleged breach or interpretation thereof to binding arbitration. With thirty (30) days after either party has notified the other in writing that it is submitting a dispute to arbitration, one arbitrator shall be chosen under the rules of the Korean Commercial Arbitration ("KCA")pertaining to commercial disputes. The ensuing arbitration shall be held in Seoul, Korea, The arbitration shall be conducted according to the Commercial Arbitration Rules of the KCA except that the KCA shall not have authority to make any award for damages excluded herein, ANY AND ALL DISPUTES SHALL BE SUBMITTED TO ARBITRATION HEREUNDER WITHIN ONE (1) YEAR FROM THE DATE THEY FIRST AROSE OR BE FOREVER BARRED. The arbitration award shall be by a written decision and shall be final and binding. The decision of the arbitrators may be entered and enforced by any court or competent jurisdiction.